

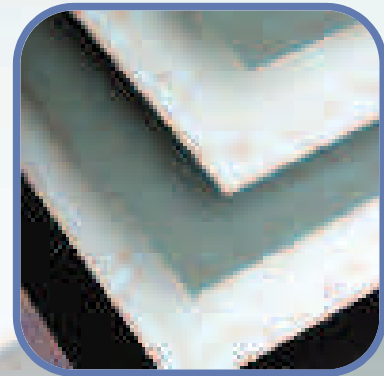
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Credit

A special thanks to our valued customer, Morelock Signs Limited of Wolverhampton, for the supply of the sign facings used throughout this publication





Shape & Size

see product range

Finish & Colours

mill finished, alocromed & painted sheet
available in grey & a range of colours

Accessories

plastic coating for additional protection

Applications

all signage work

Supplementary services

cutting-to-size/guillotined & folding

Cross reference

cut to size

clips

painting

posts

bolthoffs

trays

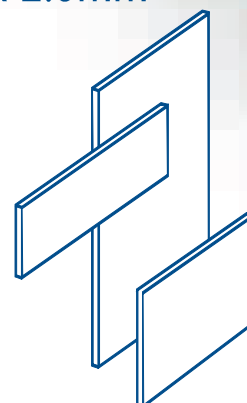




Sheets

Size	Size continued
Grey One Side 6' x 3' x 11swg 6' x 4' x 11swg 8' x 4' x 11swg 10' x 4' x 11swg 10' x 5' x 11swg 2000mm x 1000mm x 11swg 2438mm x 600mm x 11swg 3000mm x 600mm x 11swg 2100mm x 1524mm x 11swg 2500mm x 1250mm x 11swg	Black One Side 6' x 3' x 11swg 6' x 4' x 11swg 8' x 4' x 11swg 10' x 5' x 11swg Alochromed Only 8' x 4' x 11swg All sizes can be supplied Alochromed only. White One Side 8' x 4' x 11swg 2500mm x 1250mm x 0.7mm 2500mm x 1250mm x 1.0mm 2500mm x 1250mm x 1.2mm 2500mm x 1250mm x 1.5mm 3000mm x 1500mm x 1.5mm 2500mm x 1250mm x 2.0mm White Signi colour 2500mm x 1250mm x 2.0mm 3000mm x 1500mm x 2.0mm
Grey Two Side 6' x 3' x 11swg 8' x 4' x 11swg 10' x 5' x 11swg	
Grey Back with White Front 6' x 3' x 11swg 6' x 4' x 11swg 8' x 4' x 11swg 10' x 4' x 11swg 10' x 5' x 11swg	
Grey Back with Black Front 8' x 4' x 11swg 10' x 5' x 11swg	

Other sizes and colours available on request.
See the enclosed RAL chart for guidance





BS873 Circles, Triangles, Octagons



Diameters
see range

Finishes

BS693 grey option
tailored colours

Supplementary services

rail attachment "bollhoff process"

Application

primarily "traffic signs"

Cross reference

channel

fixing systems

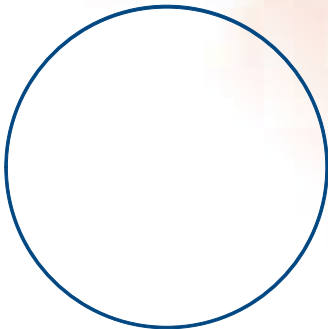
Plastisol option

posts

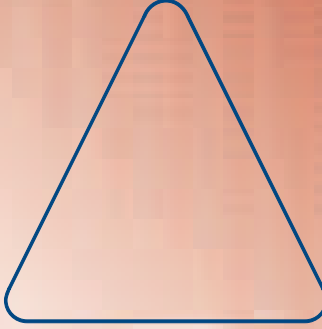
clips

BS873 Circles, Triangles, Octagons

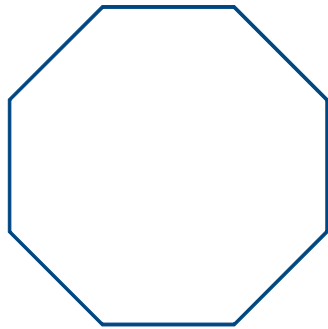
Type	Size
Circles	300mm 450mm 600mm 750mm 900mm 1200mm 1500mm diameter



Type	Size
Triangles	600mm 750mm 900mm 1200mm 1500mm vertical height



Type	Size
Octagon	600mmmm 750mm 900mm across flats



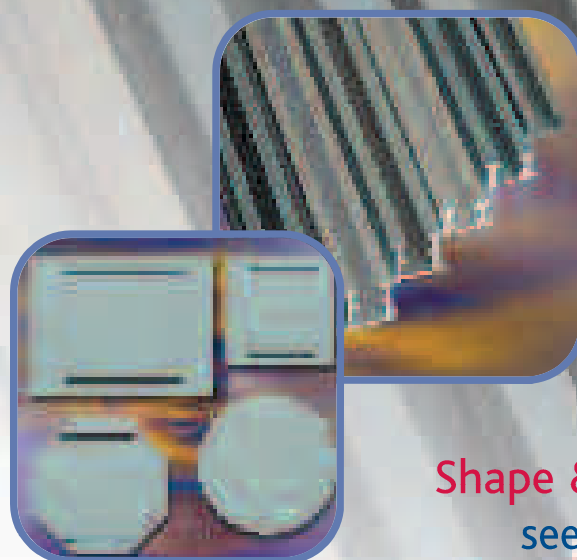
Other sizes available on request

None standard or specific RAL colours available on request.

Ask about our pre-printed vinyl faces.



Sign Rail



Shape & Size
see range

Finish & Colours

mill finished, painted, grey, black or coloured

Applications

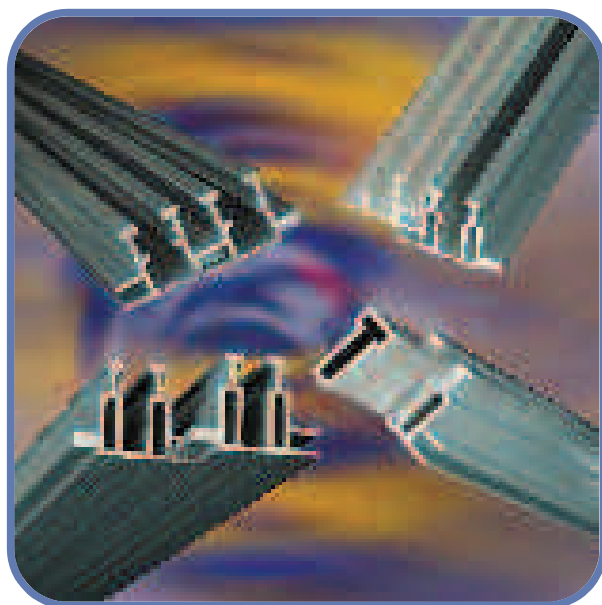
fixing erection sign panels

Supplementary services

cut-to-length

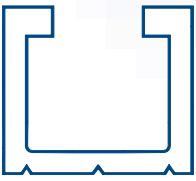
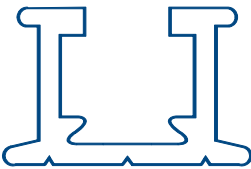
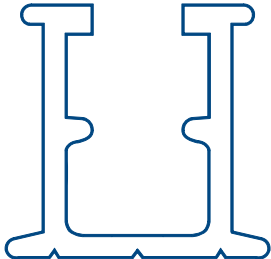
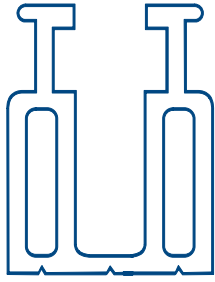
Cross reference

fixing & erection systems





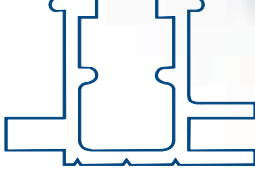
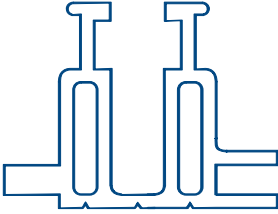
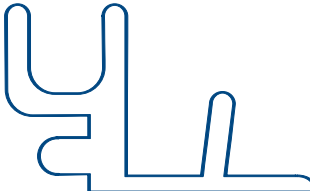

Sign Rail

Type	Code	Length	Mill Finish	Grey to BS381C/693	Black RAL 9005
Mini Rail 	SRAI-7455	5000mm	●	●	●
Small Rail 	SRA-646	3000mm 5000mm	● ●	● ●	● ●
Medium Rail 	SRA-645	3000mm 5000mm	● ●	● ●	● ●
Large Bollhoff 	SRA-105	3000mm 5000mm 6000mm	● ● ●	● ● ●	● ● ●

continued 







Sign Rail

Type	Code	Length	Mill Finish	Grey to BS381C/693
Medium Interlock 	SRA-104	3000mm 5000mm 6000mm	● ● ●	● ● ●
Large Interlock 	SRA-102	3000mm 5000mm 6000mm	● ● ●	● ● ●
Interlock Mate 	SRA-Mate	3000mm 5000mm 6000mm	● ● ●	● ● ●
Large Join 	SRA-102 Join	3000mm 5000mm		● ●

continued 

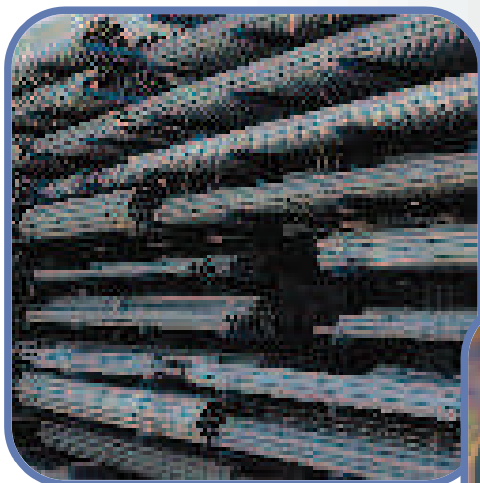


Sign Rail

Type	Code	Length	Grey to BS381C/693	Mill Finish
300mm Section 	SPL-102	6000mm 7300mm	 	 



Posts



Supplementary services

cut-to-size
bending

Accessories

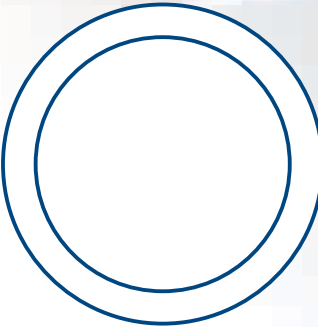
caps
base plates
clips
bands

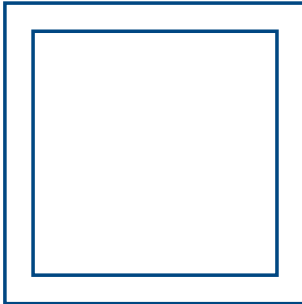
Cross reference

clips/bollhoff
brackets
tamtorques



Steel Post/Sign Posts

Type	Size		Galvanised	Grey Plastic Coated
Round Post 	50mm	DIA	•	•
	60mm	DIA	•	•
	76mm	DIA	•	•
	89mm	DIA	•	•
	114mm	DIA	•	•
	140mm	DIA	•	
	168mm	DIA	•	
	194mm	DIA	•	
	219mm	DIA	•	
	244mm	DIA	•	
	273mm	DIA	•	

Type	Size		Galvanised	Grey Plastic Coated
Square Post 	50mm	DIA	•	•
	60mm	DIA	•	•
	76mm	DIA	•	•
	80mm	DIA	•	•
	100mm	DIA	•	•

Available: 3 metre to 10 metre lengths

A full range of post caps and base plates are also available with prices on request

Grey Plastic Coated Available: 3 metre to 7.5 metre length

continued 



Aluminium Post/Sign Posts

Type	Size	Mill Finish	Anodized Silver	Painted Grey
Round Post			AA25	BS381C/693
	50mm DIA	•	•	•
	60mm DIA	•	•	•
	76mm DIA	•	•	•
	89mm DIA	•	•	•
	114mm DIA	•	•	•

Type	Size	Mill Finish	Anodized Silver	Painted Grey
Square Post			AA25	BS381C/693
	50mm SQ	•	•	•
	76mm SQ	•	•	•
	102mm SQ	•		•

Available: 3 metre to 7.5 metre lengths

A full range of post caps and base plates are also available with prices on request

continued



Post Caps & Base Plates

Size	Circular Post Cap Int	Circular Post Cap Ext	Square Post Cap Int
50mm	•	•	•
60mm	•	•	•
76mm	•	•	•
80mm	•	•	•
89mm	•	•	
100mm	•	•	•
114mm	•	•	
140mm		•	
168mm		•	
219mm		•	
244mm		•	
273mm		•	

Size	Round Base Plates	Square Base Plates	
50mm	•	•	
60mm	•	•	
76mm	•	•	
89mm	•	•	
114mm	•	•	
140mm	•	•	

Standard Post caps are supplied in grey

Other colours may be available on request.



Posts/Wide Based Posts



Supplementary services

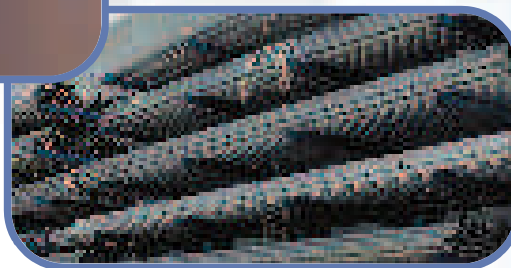
cut-to-size
bending

Accessories

caps
base plates
clips
bands


Cross reference

clips/bollhoff
brackets
tamtorques





Wide Based Posts/Lamp Posts

	Base Diameter	Base Height	Planting Depth	Post Dia	Post Height	Finish	
						Grey	Galv
 <div>Post</div>	140mm	1075	800	76	3000	●	●
					4000		●
					5000		●
			1000	76	6000		●
	168mm	1200	1000	89	3500		●
					4500		●
					5000		●
			1200	89	4500		●
					5000		●
					6000		●
	168mm	1200	1200	114	6000		●
		Base					
		Planting Depth					

Clips, Post clips



Finish/colours

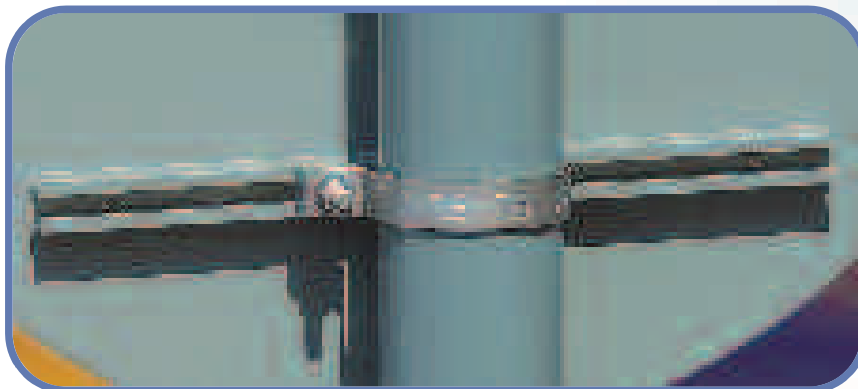
mill-finished
stainless steel

Accessories


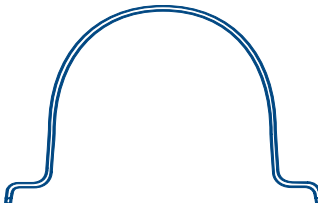
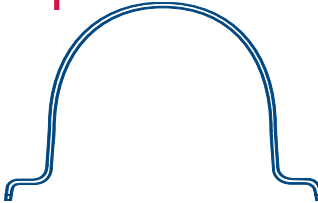
All clips supplied with nuts/bolts, washers
support plate supplied with heavy duty
clips where applicable.

Cross reference

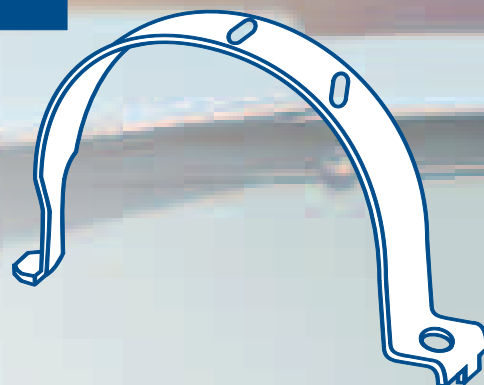
strapping & banding
tamtorques
railed signs
posts



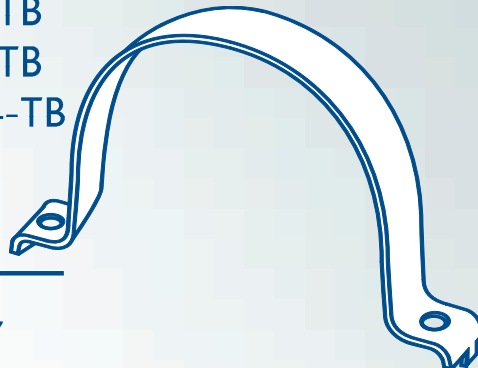
Clips, Post clips

Type	Size		Code
One piece Clips 	50mm	DIA	SSCL-50
	60mm	DIA	SSCL-60
	76mm	DIA	SSCL-76
	89mm	DIA	SSCL-89
	102mm	DIA	SSCL-102
	114mm	DIA	SSCL-114
Two Bolt D Clips 	50mm	DIA	SSCL-50-TB
	60mm	DIA	SSCL-60-TB
	76mm	DIA	SSCL-76-TB
	89mm	DIA	SSCL-89-TB
	114mm	DIA	SSCL-114-TB
Two Bolt Heavy-Duty D Clips 	127mm	DIA	SSCL-127
	140mm	DIA	SSCL-140
	168mm	DIA	SSCL-168
	194mm	DIA	SSCL-194

One Piece Clips




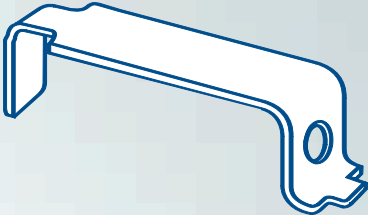
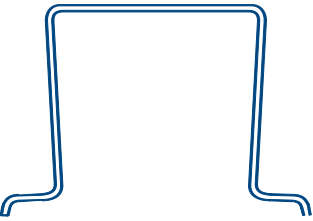
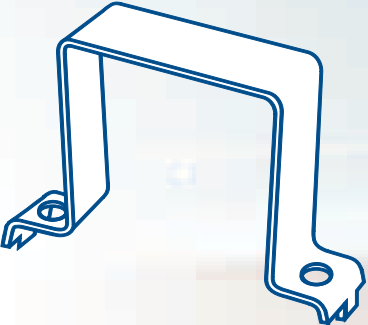


Two Bolt D Clips
Two Bolt Heavy-Duty D Clips




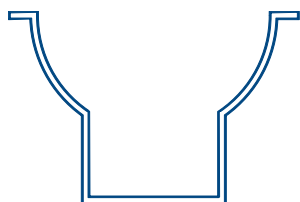
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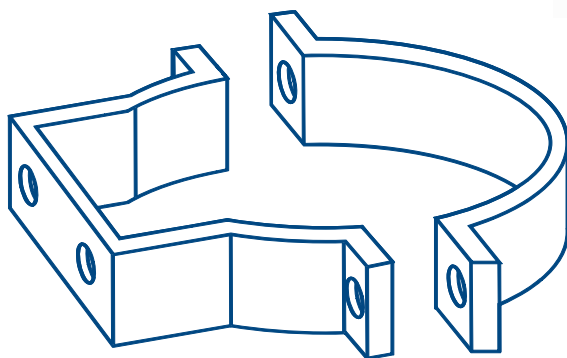
Clips, Post clips

Type	Size	Code	Two Bolt Mini D Clips
Two Bolt Mini D Clips 	13mm DIA 16mm DIA 19mm DIA 25mm DIA	SSCL-13 SSCL-16 SSCL-19 SSCL-25	
Back - to - back Clips 	50mm DIA 60mm DIA 76mm DIA 89mm DIA 114mm DIA 102mm DIA 127mm DIA 140mm DIA	SSCL-50-BB SSCL-60-BB SSCL-76-BB SSCL-89-BB SSCL-114-BB SSCL-102-BB SSCL-127-BB SSCL-140-BB	Back-to-Back Clips 
Square and Rectangular Clips 	50mm x 50mm 76mm x 76mm 80mm x 40mm 80mm x 80mm 100mm x 150mm 100mm x 100mm 120mm x 120mm	SSCL-50-SQ SSCL-76-SQ SSCL-80-40 SSCL-80-SQ SSCL-100-150 SSCL-100-SQ SSCL-120-SQ	Square and Rectangular Clips 

continued 

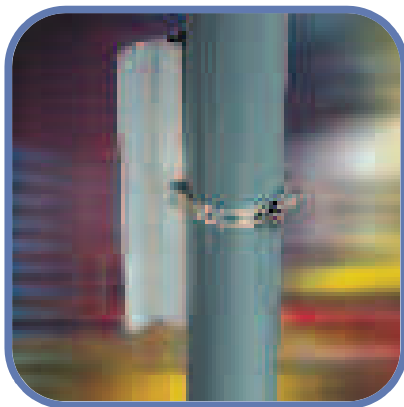
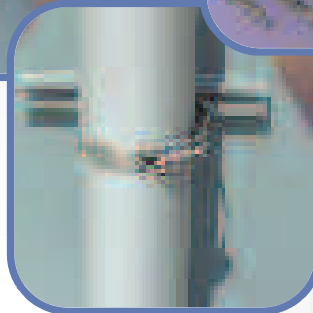
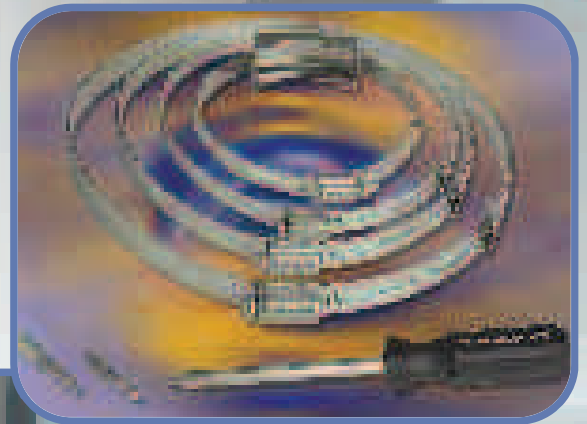
Clips, Post clips

Type	Size	Code
Two Piece Bracket Clips 	76mm DIA	SCL 76
	89mm DIA	SCL 89
	76mm DIA	SCL 76
	89mm DIA	SCL 89





Tamtorque/Anti-theft clip



Shape & Size

see range

Finish & Colour

stainless

Accessories

specialist fixing tools inc: spanners

Application

sign erection/finger posts

Replace with

clips & buckle straps banding

Additional info

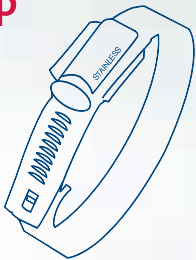
anti-theft

Cross reference

universal channel clamps
posts

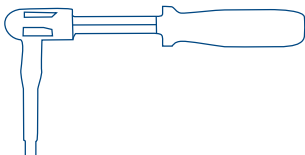


Tamtorque/Anti-theft clip

Type	Size	Post Size*	Code
Anti-Theft Tamtorque® Clip 	70	55-70	SSCL-55-70
	100	70-100	SSCL-70-100
	130	100-130	SSCL-100-130
	190	130-190	SSCL-130-190
	250	190-250	SSCL-190-250
	340	250-340	SSCL-250-340

* For close fitting brackets it will be necessary to make an allowance for the extra band length that U brackets and similar clips require.

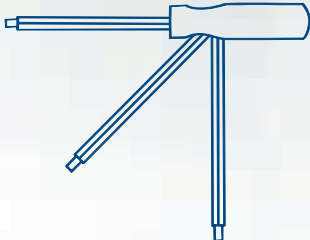

Tool for use with Anti-Theft Tamtorque® Clip

Type	Code	Description
Ratchet Spanner 	SFIT - Tamtorque Ratchet	Tamtorque Ratchet Spanner DTT2BG 1/4" square ratchet driver complete with a Tamtorque socket bit.

continued 



Tamtorque/Anti-theft clip

Type	Code	Description
Driver 	SFIT - Tamtorque Driver	Tamtorque Driver DTT1BG A screwdriver and T - bar combination tool with non-removeable Tamtorque bit.
Power Tool Bit 	SFIT - 50BG Tamtorque Bit	Tamtorque Power Tool Bit DTTBP50BG 1/4" hex x 50mm long bit for direct insertion into cordless drill/drivers. Two bits per bag.



Buckle Straps & Banding Systems



Shape & Size
standard

Finish & Colours
stainless steel mill finished

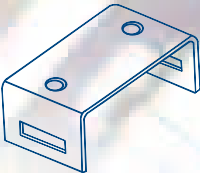
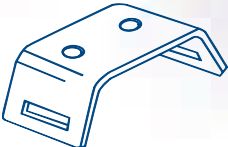
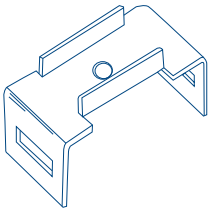
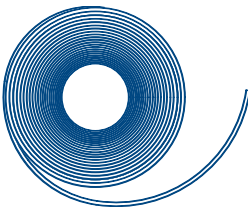
Applications
sign erection, fastening

Additional info
strength on flexibility

Cross reference
tools, universal
channel clamps,
posts, bollhoffs



Buckle Straps & Banding Systems

Type	Code	Quantities
MG1/P - MG1/S 	KMS1	Buckles are sold in quantities of 100
MG2/S 	KMS2	
MG5/S Band 	KMS3	
Standard banding 		

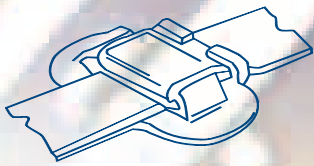

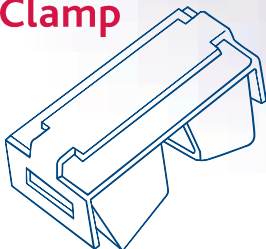
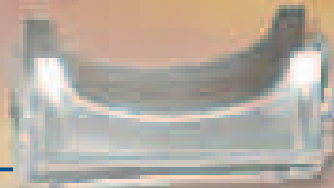
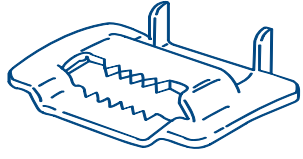

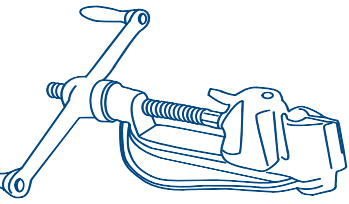
■ Banding is available in 1/2 inch x 100 ft

■ Banding is available in 3/4 inch x 100 ft

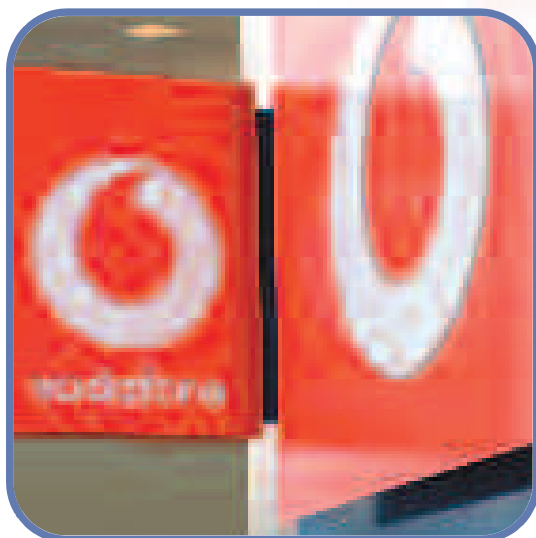
continued ■



Buckle Straps & Banding Systems

Type	Size	Code
Buckle Straps 	458mm 610mm 914mm	KMSB 
Uni-Channel Clamp 		KMSUNI 
Strapping Buckles 	12mm 19mm	KMSSB 
Banding Tool 	One tool fits all.	

Aluminium Composite – Etalbond® Light



Shape & Size
standard & tailored

Finish & Colours

see range

Accessories

range of extrusions available

Applications

sign panels

Supplementary services

coated with plastic film,
cut-to-size, bespoke sizes,
bollhoff and tray/cassette

Replacement

aluminium sheet

Cross reference

bollhoff and tray/cassette

Aluminium Composite – Etalbond® Light

Colour	Ral Reference	Dimensions apply to all colours
Yellow	1023	2550 x 1250 x 2mm
Red	3020	3050 x 1500 x 2mm
Blue	5002	
Green	6032	2550 x 1250 x 3mm
Black	9004	3050 x 1500 x 3mm
Silver	9006	4050 x 1500 x 3mm
White	9016	
Brushed	Satin	2550 x 1250 x 4mm 3050 x 1500 x 4mm 4050 x 1500 x 4mm

Etalbond® light is supplied to the specification Alloy: Al 3105H44

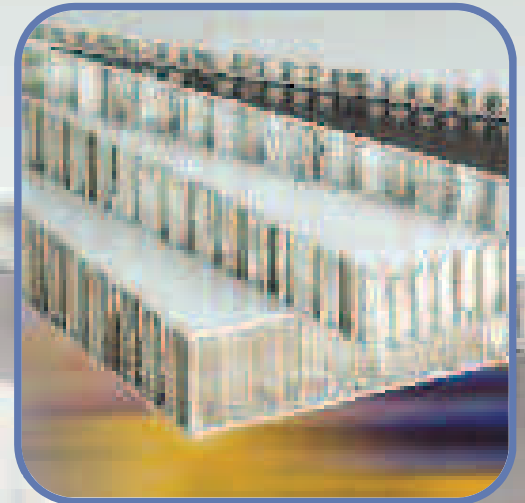
What is ALUCORE® ?

ALUCORE® is an aluminium sandwich-type honeycomb panel with high rigidity and an extremely low weight.

It uses a viscoplastic adhesive which provides a better peel strength as well as additional fabrication options.

Available in a wide range of standard and special colours and finishes.

Resistant to weathering, extreme sunlight, industrial atmospheres, moisture and soiling.



Shape & Size
wide range

Finish & Colours

White as standard
plus any colour depending
on production quantity

Accessories

Edging, joining, trimming section

Applications

Any product where strength &
lightness is essential

Supplementary services

Cut-to-size, plastic coating for protection

Cross reference

Bespoke fabrication work

ALUCORE®

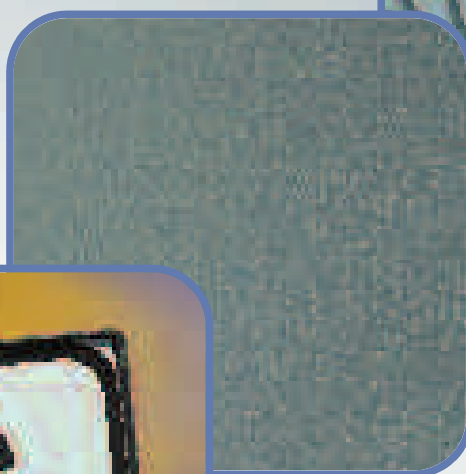
Thickness	Size	Colour	White
6mm	6250mm x 1500mm	*	●
10mm	6250mm x 1500mm	*	●
15mm	6250mm x 1500mm	*	●
20mm	6250mm x 1500mm	*	●
25mm	6250mm x 1500mm	*	●

* Bespoke colours available depending on production quantities.

ALUCORE®

60% lighter than a standard aluminium panel with the same rigidity

Half the weight of an equivalent plywood panel & 25% more rigid



Finish
embossed finish/type
of plastic

Colour
specific colour

Supplementary services
cut size

Plastisol

Information

Polyvinyl chloride-based thermoplastic resin (PVC Plastisol) particularly suitable for industrial applications. This coating is available in coil or cut-length form supplied on hot-dipped galvanised substrate.

The product has good corrosion resistance and good handle-ability due to the thickness of the coating. It has excellent formability characteristics and is suited to cladding and roofing applications.

A range of standard colours and gauges are available. Special colours, gauges and substrate qualities can be obtained by arrangement. For more detailed information on the product view the product data sheet.

Embossed Plastisol 200 µm

Recommended for aggressive atmospheres: urban sites, chemical industry and coastal zones (in which case we recommend a double sided coating).

Good resistance to abrasives and to severe forming.

Rautaruukki recommends its use to category v for exterior atmospheres, and up to the category iv for interior atmospheres. Its leathergrain finish gives it warmth of appearance for high-prestige architectural applications, urban equipment and domestic appliances.

Coating Technical Properties

Thickness

These thicknesses are nominal values

- Embossed Plastisol 200 µm - 5 µm (primer) + 195 µm
- Protection : None or FST film

Flexibility

- bending : (up to 1,5mm) OT on galvanised
- drawability : good
- Shock resistance : excellent

Heat Resistance

- Maximum continuous temperature = 60°C
- Fire classification : M1

Chemical characteristics

Corrosion resistance

- Tropical test : 1000 hours
- ECCA T8 Salt Spray Test : 1000 hours

Resistance to aggressive substances

- Acids : very good
- Alkalis : very good
- Chlorine solvents : good
 - Aromatic : average
 - Alcoholic : very good
 - Aliphatic : good
- Mineral oils : Resistance depends on the gas or liquid concentrations, and whether there is permanent contact.

In all cases please consult us.

continued 

Properties of PVC Plastisol

Total dry film thickness 200 microns

Coating Finish Leathergrain

emboss

Gloss level 60° 30-40%

Max ambient temperature 60°C

Min. forming temperature +10°C

Min. bending radius 0T

Scratch Resistance >3 500g

Corrosion Resistance

1. Salt Spray 1000 hours

2. Humidity Cabinet 1000 hours

British Board Agrément Cert. No. 97/3389

Reverse Coat

Although the coat on the reverse side is usually not required to have UV resistance, it must still be corrosion resistant and highly adhesive. On a well-cleaned and chemically pre-treated surface, the primer and epoxy coats on the reverse side provide a coating that fully meets these requirements.

Performance

The time period before first maintenance varies from 10 to 20 years, depending on the environment, profile, orientation and colour. In order to minimise the need for maintenance, light colours are recommended for environments in which UV radiation is strongest. The need for maintenance is estimated as follows:

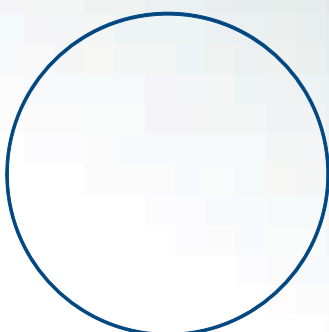
Dark Colours - 10 - 20 years

Light Colours - 15 - 25 years

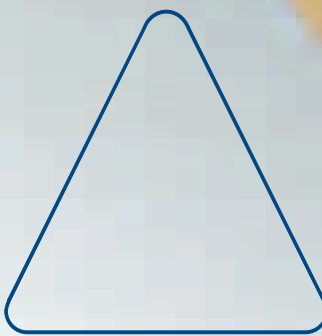
continued 

Plastisol Panels

Type	Size
Circles	300mm 450mm 600mm 750mm 900mm 1200mm 1500mm diameter



Type	Size
Triangles	600mm 750mm 900mm 1200mm 1500mm vertical height



Type	Sheet Size
Sheet	2500x1250 1050x750 600x450



Other sizes available on request

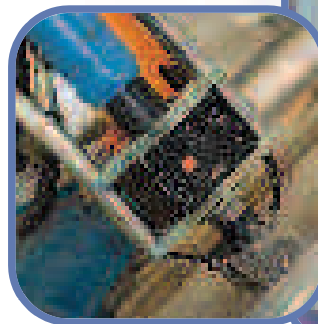


BS873 Standard Aluminium Bollhoff Blanks

Bollhoff - Flush riveted sign panel

The Bollhoff riveting system is a cost-effective alternative to either pop rivets, double sided tape or adhesives.

ASD metal services can supply pre-railed sign blanks using the Bollhoff Flush rivetting system. A variety of substrates can be processed in this way and include Aluminium, EtalBond® light composite, Plastisol and GRP.



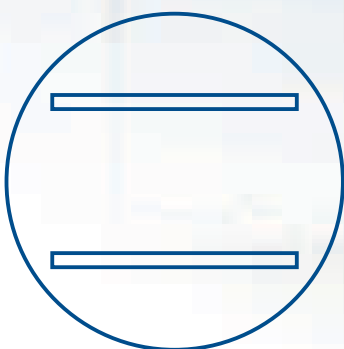
THE BENEFITS INCLUDE

- Strong, watertight joint with consistent quality.
- Flush finish to allow easy application of sign vinyl.
- Allow for quick and easy fitting to posts.
- Reduction in customers production times.

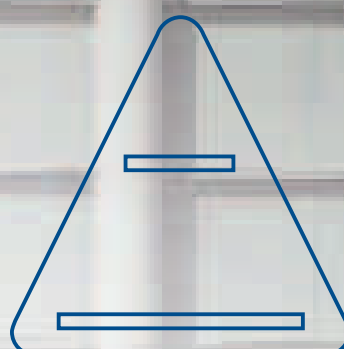


BS873 Standard Aluminium Bollhoff Blanks

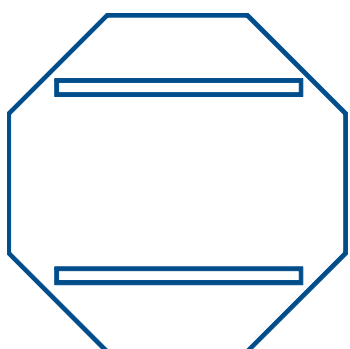
Type	Size
Circles	300mm 450mm 600mm 750mm 900mm 1200mm 1500mm diameter



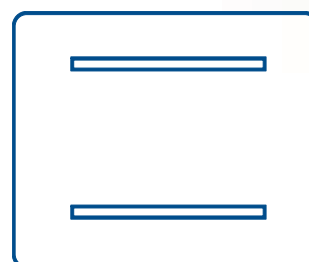
Type	Size
Triangles	600mm 750mm 900mm 1200mm 1500mm vertical height



Type	Size
Octagon	600mm 750mm 900mm across flats



Type	Size
Rectangle	A4 297x210mm A3 297x420mm 600x450mm 1050x750mm



Standard are Grey mill and Grey White.

Non-standard or specific RAL colours available on request. Ask about our pre-printed vinyl faces.



BS873 Standard Aluminium Bollhoff Blanks

Non-Standard Pre-Railed Panels

ASD metal services can supply single piece pre-railed panels to customers' specific requirements up to 1525mm (5ft) high and 4000mm long.

Larger sign panels can be made up of modular sections where inter-locking rails are used to achieve a strong and robust assembly.





Finger Post System



Shape & Size
standard & tailored
Finish & Colours
to complement key sign components & substrate

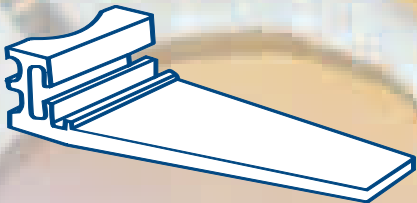
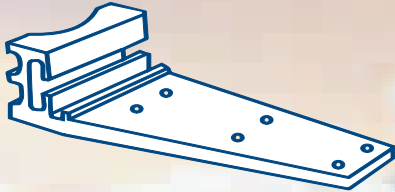
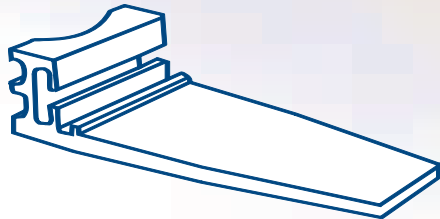
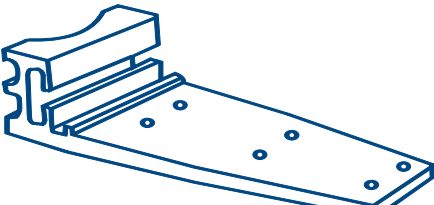
Applications
fixing erection sign panels

Supplementary services
coloured finish

Cross reference
fixing & erection systems
substrates, tee sections,
brackets, tamtorques



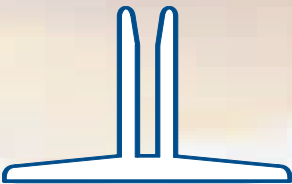
Finger Post Brackets

Type Aluminium Offset Brackets	Grey	Mill Finish
Small Aluminium Offset Bracket 	●	●
Pre-Punched 	●	●
Large Aluminium Offset Bracket 	●	●
Pre-Punched 	●	●

continued ➡



Finger Post Tee Rails

Type	Code	Length	Grey to BS381C/693	Mill Finish
Small Tee Section 	SRA-TEE1	3000mm 5000mm	● ●	● ●
Large Tee Section 	SRA-TEE2	3000mm 5000mm	● ●	● ●

continued 



Finger Post Assembly

Type	Length	Grey	Mill Finish
Complete Offset Bracket Assembly			
Small Aluminium Offset Bracket 	150mm	●	●
	225mm	●	●
	300mm	●	●
	375mm	●	●
	450mm	●	●
Large Aluminium Offset Bracket 	150mm	●	●
	225mm	●	●
	300mm	●	●
	375mm	●	●
	450mm	●	●
	600mm	●	●
	750mm	●	●
	900mm	●	●

Non standard lengths are available on request

Fabricated Products

Bespoke fabricated products account for an ever increasing portion of our customers requirements. Rolling, bending and welding facilities allow ASD metal services to offer a range of post or presentation options.

Walking stick-type posts can be offered in a range of heights, radii and fixing options to suit your needs.

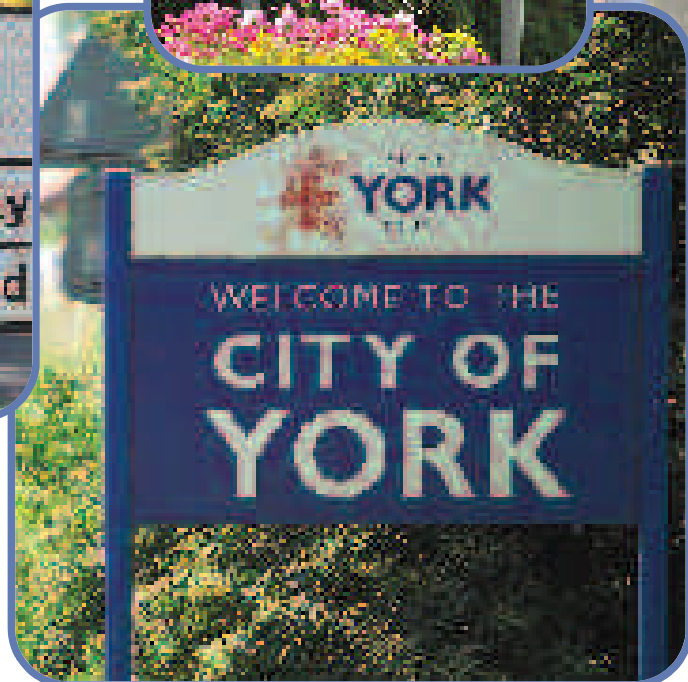


ASD metal services can produce a wide range of fabricated products tailored to customer requirements.

Fabricated Products

Boundary Signs

Pre-railed Boundary signs are supplied with the profile either routed or laser cut to customer requirement.

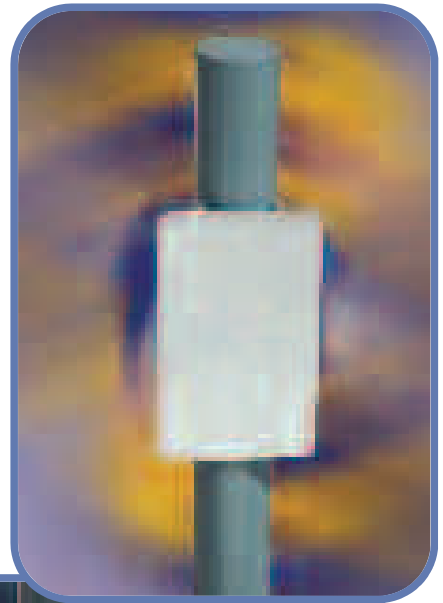


continued ➡

Dog Sign Extrusions

Dog signs are made from a strong single piece extrusion with slotted fixing bars. These allow for quick and easy erection in conjunction with our banding and strapping systems.

This type of sign panel is suitable for any small portrait signage.



continued 

Fabricated Products

Trays and Tray Signs

ASD metal services can produce a range of sign trays including welded and dressed corners in a range of sizes.

We also offer an in-house powder coating service in a range of standard and non-standard colours. Please refer to the RAL chart at the back of this buyers guide









continued 

Security Shear Nuts

In this time of crime and vandalism, added security benefits are always welcome. Shear nuts can be used where, upon attaining the required torque, the hexagonal nut head shears off, leaving the fitting secure with a dome shaped fixing that can not easily be removed.



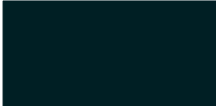

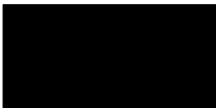


RAL Chart

				
1000	1001	1002	1003	1004
				
1005	1006	1007	1011	1012
				
1013	1014	1015	1016	1017
				
1018	1019	1020	1021	1023
				
1024	1027	1028	1032	1033
				
1034	2000	2001	2002	2003
				
2004	2008	2009	2010	2011
				
2012	3000	3001	3002	3003
				
3004	3005	3007	3009	3011

RAL Chart

				
3012	3013	3014	3015	3016
				
3017	3018	3020	3022	3027
				
3031	4001	4002	4003	4004
				
4005	4006	4007	4008	4009
				
4010	5000	5001	5002	5003
				
5004	5005	5007	5008	5009
				
5010	5011	5012	5013	5014
				
5015	5017	5018	5019	5020
				
5021	5022	5023	5024	6000

RAL Chart

				
6001	6002	6003	6004	6005
				
6006	6007	6008	6009	6010
				
6011	6012	6013	6014	6015
				
6016	6017	6018	6019	6020
				
6021	6022	6024	6025	6026
				
6027	6028	6029	6032	6033
				
6034	7000	7001	7002	7003
				
7004	7005	7006	7008	7009
				
7010	7011	7012	7013	7015

RAL Chart

				
7016	7021	7022	7023	7024
				
7026	7030	7031	7032	7033
				
7034	7035	7036	7037	7038
				
7039	7040	7042	7043	7044
				
7045	7046	7047	8000	8001
				
8002	8003	8004	8007	8008
				
8011	8012	8014	8015	8016
				
8017	8019	8022	8023	8024
				
8025	8028	9001	9002	9003

RAL Chart



9004



9005



9010



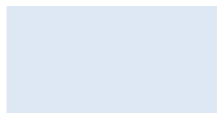
9011



9016



9017



9018

BS 4800 Chart

				
00 A 01	00 A 05	00 A 09	00 A 13	02 C 33
				
02 C 37	02 C 39	02 C 40	04 B 15	04 B 17
				
04 B 21	04 C 33	04 C 37	04 C 39	04 D 44
				
04 D 45	04 E 49	04 E 51	04 E 53	06 C 33
				
06 C 37	06 C 39	06 D 43	06 D 45	06 E 50
				
06 E 51	06 E 56	08 B 15	08 B 17	08 B 21
				
08 B 25	08 B 29	08 C 31	08 C 35	08 C 37
				
08 C 39	08 E 51	10 A 03	10 A 07	10 A 11
				
10 B 15	10 B 17	10 B 21	10 B 25	10 B 29

BS 4800 Chart

				
10 C 31	10 C 33	10 C 35	10 C 39	10 D 43
				
10 D 45	10 E 49	10 E 50	10 E 53	12 B 15
				
12 B 17	12 B 21	12 B 25	12 B 29	12 C 33
				
12 C 39	12 D 43	12 D 45	12 E 51	12 E 53
				
14 C 31	14 C 35	14 C 39	14 C 40	14 E 51
				
14 E 53	16 C 33	16 C 37	16 D 45	16 E 53
				
18 B 17	18 B 21	18 B 25	18 B 29	18 C 31
				
18 C 35	18 C 39	18 D 43	18 E 49	18 E 50
				
18 E 51	18 E 53	20 C 33	20 C 37	20 C 40

BS 4800 Chart



20 D 45



20 E 51



22 B 15



22 B 17



22 C 37



22 D 45



24 C 33



24 C 39

BS 381C Chart



101 SKY BLUE



103 PEACOCK BLUE



104 AZURE BLUE



105 OXFORD BLUE



106 ROYAL BLUE



107 STRONG BLUE



108 AIRCRAFT BLUE



109 MIDDLE BLUE



110 ROUNDEL BLUE



112 ARCTIC BLUE



113 DEEP SAXE BLUE



166 FRENCH BLUE



172 PALE ROUNDEL BLUE



175 LIGHT FRENCH BLUE



210 SKY



216 EAU DE NIL



217 SEA GREEN



218 GRASS GREEN



220 OLIVE GREEN



221 BRILLIANT GREEN



223 MIDDLE BRONZE GREEN



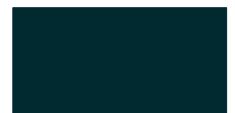
224 DEEP BRONZE GREEN



225 LIGHT BRUNSWICK GREEN



226 MIDDLE BRUNSWICK GREEN



227 DEEP BRUNSWICK GREEN



228 EMERALD GREEN



241 DARK GREEN



262 BOLD GREEN



267 DEEP CHROME GREEN



280 VERDIGRIS GREEN



283 AIRCRAFT GREY GREEN



284 SPRUCE GREEN



285 NATO GREEN



298 OLIVE DRAB



309 CANARY YELLOW



310 PRIMROSE



315 GRAPEFRUIT



320 LIGHT BROWN



337 VERY DARK DRAB



352 PALE CREAM



353 DEEP CREAM



355 LEMON



356 GOLDEN YELLOW



358 LIGHT BUFF



361 LIGHT STONE

BS 381C Chart

				
363 BOLD YELLOW	365 VELLUM	366 LIGHT BEIGE	367 MANILLA	369 BISCUIT
				
380 CAMOUFLAGE DESERT SAND	384 LIGHT STRAW	388 BEIGE	389 CAMOUFLAGE BEIGE	411 MIDDLE BROWN
				
412 DARK BROWN	414 GOLDEN BROWN	420 DARK CAMOUFLAGE DESERT SAND	436 DARK CAMOUFLAGE BROWN	445 VENETIAN RED
				
447 SALMON PINK	453 SHELL PINK	454 PALE ROUND EL RED	499 SERVICE BROWN	537 SIGNAL RED
				
538 CHERRY	539 CURRANT RED	541 MAROON	542 RUBY	557 LIGHT ORANGE
				
564 BOLD RED	568 APRICOT	592 INTERNATIONAL ORANGE	593 RAIL RED	626 CAMOUFLAGE GREY
				
627 LIGHT AIRCRAFT GREY	629 DARK CAMOUFLAGE GREY	630 FRENCH GREY	631 LIGHT GREY	632 DARK ADMIRALTY GREY
				
637 MEDIUM SEA GREY	638 DARK SEA GREY	642 NIGHT	676 LIGHT WEATHERWORK GREY	677 DARK WEATHERWORK GREY
				
692 SMOKE GREY	693 AIRCRAFT GREY	694 DOVE GREY	697 LIGHT ADMIRALTY GREY	796 DARK VIOLET

The Bigger Picture

ASD metal services is one of the country's leading multi metal distributors offering a wide range of standard and processed products from nine distribution businesses strategically located throughout the UK.

The product portfolio encompasses a comprehensive range of aluminium, stainless steel and a wide selection of derivative products for specific market applications, such as Sign, Automotive, Marine and Architectural.

As part of the international Klöckner group, the world's largest multi metal distributors, we have access to one of the most comprehensive stocks in Europe, ensuring unrivalled availability options.

With its 39 businesses on 29 sites across the UK, the newly-named ASD metal services employs local people with local knowledge to provide customers with the very best in service.

Behind each local business unit is the strength of not only the national company but also the international Klöckner group. This enables sharing of global resources and a combined purchasing power that is one of the most powerful forces in the metals industry.

We are one business with a common culture offering a complete multi metal service which includes general steels, long and flat ferrous products, stainless and aluminium.

For further info on our comprehensive stock range visit our website:- www.asdmetalservices.co.uk



Notes

[illegible]

Notes



CABLE JOINTS, CABLE TERMINATIONS, CABLE GLANDS, CABLE CLEATS
FEEDER PILLARS, FUSE LINKS, ARC FLASH, CABLE ROLLERS, CUT-OUTS

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