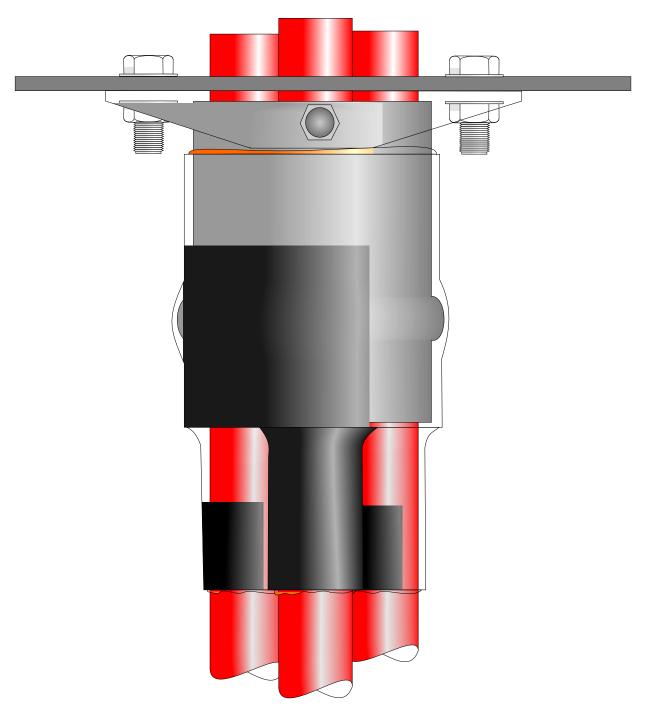


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- 1. Clean and de-grease the cables
- 2. Slide the 3-core cable breakout over the 3 single cores, ensuring the fingers are pointing away from the cable box.
- 3. Pass the 3 cables through the gland body and bolt in place.
- 4. Push the cable breakout over the gland body as far as it will go.
- 5. Using a soft flame torch and starting at the middle of the gland and moving away from the cable start to shrink

the breakout.

6. Once sealant can be seen coming from the end of the breakout start to shrink the remaining part



