



Technical Data

Heatshrink Terminations / Joints 7.2 to 36kV

Summary of test voltages

Test	Test Voltage	Rated Voltage U_0 1U (U_m) kV				
		3.8/6.6 (7.2)	6.35/11 (12)	8.7/15 (17.5)	12.7/22 (24)	19/33 (36)
Humidity and salt fog	1.25 U_0	5	8	11	16	24
Partial discharge	1.73 U_0	6.5	11	15	22	33
	2 U_0	7.5	12.5	17.5	25	38
Heating cycle voltage and AC voltage / 15 min and 500 hrs	2.5 U_0	9.5	16	23	32	47.5
AC voltage / 1 min	4 U_0	15	25.5	35	51	76
AC voltage / 5 min	4.5 U_0	17	28.5	39	57	85.5
DC voltage / 15 min	6 U_0	23	38	52	76	114
Impulse (peak)	-	60	95	95	125	194

Test sequence and requirements

Test		Test clause of EN 61442	Test sequence			Test requirements
			A1	A2	A3	
1	DC voltage dry	5	X	X		15 min at 6 U_0 , no breakdown or flashover
2	AC voltage dry	4	X	X		5 min at 4.5 U_0 , no breakdown or flashover
3	Partial discharge at ambient temperature	7	X			Max 10pC at 1.73 U_0 ⁽⁴⁾
4	Impulse voltage at elevated temperature	6	X			10 impulses of each polarity, no breakdown or flashover
5	Heating cycle voltage in air	9	X			126 cycles at 2.5 U_0 , no breakdown or flashover for Terminations and 63 cycles in air and 63 cycles in water for Joints
6	Partial discharge at elevated and ambient temperature	7	X			Max 10pC at 1.73 U_0 ⁽⁴⁾
7	Thermal short circuit (screen)	10		X		2 short circuits at 1 _{sc} , no breakdown
8	Thermal short circuit (conductor)	11		X		2 short circuits to raise conductor to 6sc of the cable, no breakdown
9	Dynamic short circuit	12		X		1 short circuit at 1 _d ⁽³⁾ , no breakdown
10	Impulse voltage at ambient temperature	6	X	X		10 impulses of each polarity, no breakdown or flashover
11	AC voltage dry	4	X	X		15 min at 2.5 U_0 , no breakdown or flashover
12	Humidity ⁽²⁾	13			X	300hrs duration at 1.25 U_0 ⁽⁵⁾
13	Examination	-	X	X	X	For information only

Products above are tested and qualified to the criteria above as outlined in Cenelec standards HD 628 S1 and 629.1 S2:2006. This testing criteria also encompasses VDE 0278 and IEC 60502