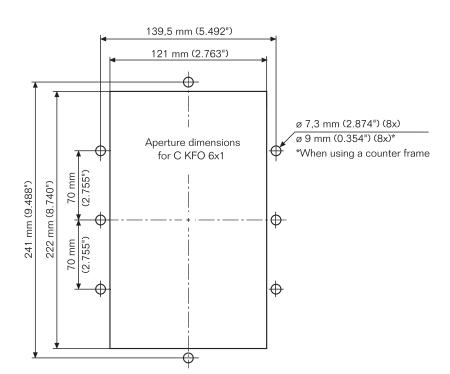


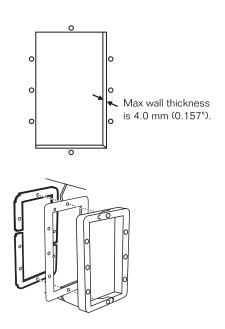
WWW.CABLEJOINTS.CO.UK THORNE & DERRICK UK TEL 0044 191 490 1547 FAX 0044 477 5371 TEL 0044 117 977 4647 FAX 0044 977 5582 WWW.THORNEANDDERRICK.CO.UK



Installation Instructions
Roxtec C KFO 6x1

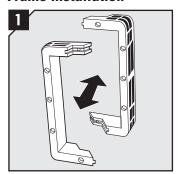
Aperture dimensions



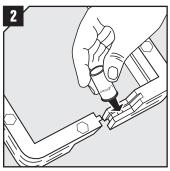


If wall thickness is 1.5 mm or less, the additional ${\bf C}$ KFO counter frame shall be used.

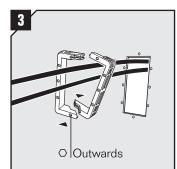
Frame installation



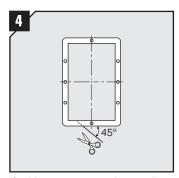
Divide the frame into two frame parts.



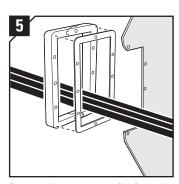
Lubricate all end surfaces of the frame parts with Roxtec Lubricant.



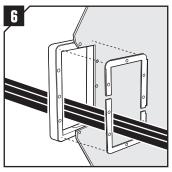
If cables are pre-routed, reconnect the frame parts around the cables. Recessed bolt holes must point outwards, away from the wall.



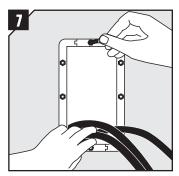
If cables are pre-routed, you will have to cut the gasket in a 45° angle, on the short side, to be able to mount it.



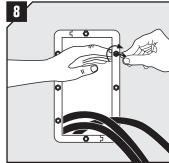
Remove the protection foil from the gasket and apply the gasket onto the side of the frame that is against the structure.



If the wall is 1.5 mm or less, the additional C KFO counter frame shall be used.

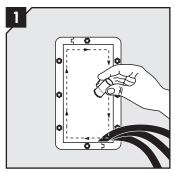


Attach the frame to the wall, on the short sides, using two of the self-tapping bolts,

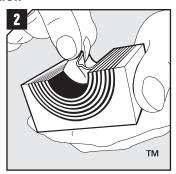


Insert and tighten the rest of the self-tapping bolts. Maximum torque 7 Nm. To create the thread with the self-tapping bolts, it is allowed to exceed 7 Nm.

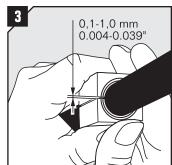
Cable and module installation



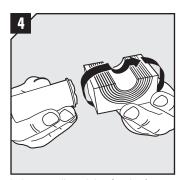
Make sure that all inside surfaces of the frame are free from dust or dirt. Lubricate the inside surfaces with Roxtec Lubricant, especially into the corners.



Adapt modules which are to hold cables or pipes by peeling off layers until you reach the gap seen in pic. 3.



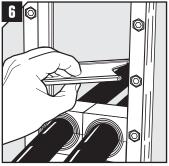
Achieve a 0.1-1.0 mm gap between the two halves when held against the cable/pipe.



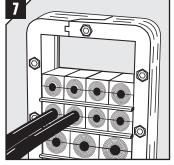
Lubricate all modules for the frame thoroughly, both the inside and the outside surfaces.



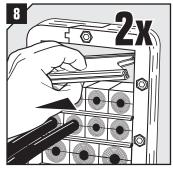
Insert the modules according to your installation plan (transit plan). Start with the largest modules.



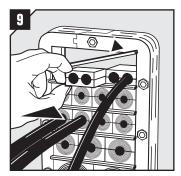
Insert a stayplate on top of every finished row of modules.



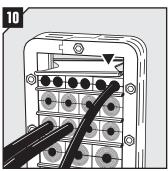
Continue to fill up the packing space of the frame until one final row is left.



Before inserting the final row of modules, insert two stayplates.

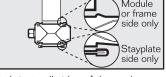


Separate the two stayplates and insert the final row of modules between the stayplates.

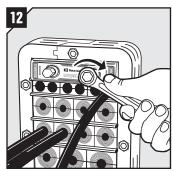


Drop the upper stayplate on top of the modules.

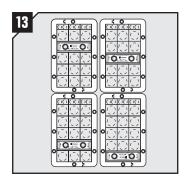




Lubricate all sides of the wedge sparsely, except front and back. Please read the markings on the C Wedge and turn it correctly before inserting it in the top of the frame (standard position). Face with "Stayplate this side" must always face a stayplate.



Tighten the screws until full stop, approx 20 Nm (15 ft.lb.).



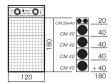
Optional wedge positions (anywhere within the frame).

Disassembly

Reverse order

Packing space

The frame accommodates a height of modules of 180 mm. As example shows, four rows of CM 40 plus one row of CM 20w40.



Note

- For optimum reliability, wait 24 hours or longer after installation before exposing the cables/pipes to strain or pressure.
- C Wedge is to be used with: CM components.
- To simplify installation in combination frames, fill all openings before tightening the wedge.
- Cables/pipes shall go perpendicularly through the frame.

DISCLAIMER

"The Roxtec cable entry sealing system ("the Roxtec system") is a modular-based system of sealing products consisting of different components. Each and every one of the components are necessary for the best performance of the Roxtec system. The Roxtec system has been certified to resist a number of different hazards. Any such certification, and the ability of the Roxtec system to resist such hazards, is dependent on all components that are installed as a part of the Roxtec system. Thus, the certification is not valid and does not apply unless all components installed as part of the Roxtec system are manufactured by or under license from Roxtec ("authorized manufacturer"). Roxtec gives no performance guarantee with respect to the Roxtec system, unless 0 all components installed as part of the Roxtec system are manufactured by an authorized manufacturer and (ID the purchaser is in compliance with (a), and (b), below.

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(b) Installation shall be carried out in accordance with Roxtec

Installation instructions in effect from time to time.

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