

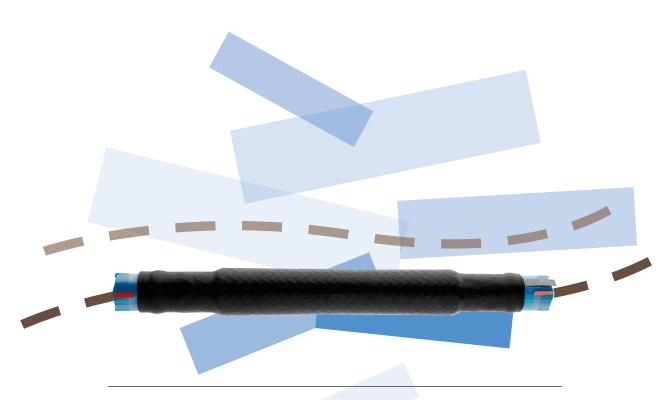
11KV 33KV CABLE JOINTS & CABLE TERMINATIONS FURSE EARTHING

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Medium voltage joints



EUROMOLDCOMPANY PRESENTATION













EUROMOLD

Euromold is the leading European specialised designer, manufacturer and distributor of prefabricated cable accessories for medium voltage energy distribution. Euromold provides a complete range of accessories for underground cables: pre-moulded EPDM or silicone rubber connectors, terminations and joints for cables and epoxy bushings for transformers and switch gear, as well as a large range of cold-shrinkable terminations and joints from 12 to 42 kV.

Euromold is also the manufacturer of electrical components for the high voltage accessories of the Nexans group.

ISO 9001 Certificate

Since 1992, Euromold's commitment to quality is demonstrated by its ISO 9001 certification.

International standards

All our products meet the International standards like CENELEC HD 629.1, CENELEC EN 50180, IEC 60137, IEEE 386 & 404... or country specifications. Official certificates, CESI, KEMA, ATEX... prove the conformity of our products. Long duration tests of existing or new products are continuously performed in our test fields.

Laboratory accreditation

Since June 2000, Euromold's independent ELAB laboratory obtained the BELTEST accreditation no.192-T-ISO 17025 conform with the European standards for laboratories ISO 17025 for electrical testing of medium voltage cable accessories according to the International standards IEC 61442 and HD 629.

While every care is taken to ensure that the information contained in this publication is correct, no legal responsibility can be accepted for any inaccuracy. Nexans Network Solutions N.V. - Div. Euromold reserves the right to alter or modify the characteristics of its products described in this catalogue as standards and technology evolve.



JOINTS

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12CSJ SINGLE CORE STRAIGHT JOINT

Up to 12 kV

Application

For jointing copper wire screened polymeric cable to be laid in air or directly buried. The product is fully screened and fully submersible.

Technical characteristics

All joint bodies are tested for AC withstand prior to leaving the factory.

6/10 (12) kV 6.35/11 (12) kV

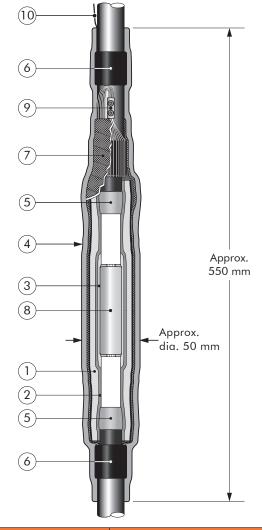
Design

Cold-shrinkable joint comprising:

- 1. Extruded double layer silicone body.
- 2. Insulating mastic layer.
- 3. Field control mastic plate.
- 4. Overall protective cover.
- 5. Field control mastic.
- 6. Water sealing mastic.
- 7. Copper mesh.
- Conductor connector (not included in the standard kit).
- Screen connection with mechanical connector and copper mesh.
- 10. Traceability tag.

Specifications and standards

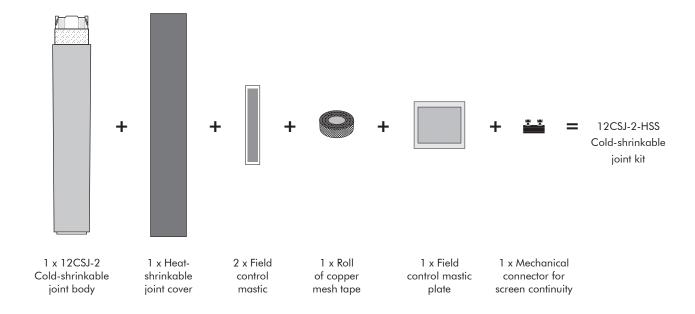
The cold-shrinkable 12CSJ joint meets the requirements of CENELEC HD 629.1 and IEC 60502-4.



Cold- shrinkable straight joint	Voltage Um (kV)	Diamet core ins (m	ulation	outer	ter over sheath ım)	Conductor sizes (mm²) (for information only)		
type	()	min. max.		min.	max.	min.	max.	
12CSJ-2	12	17	33	26	46	70	300	

The complete cold-shrinkable joint kit comprises the following components:

The kit also comprises a pulling hook, adhesive tape, water sealing mastic, traceability tag, lubricant, wipers, gloves and installation instructions.



Ordering instructions

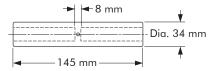
Select the part number corresponding to the cable core insulation diameter.

Ordering			onduct					Diameter over core insulation	Diameter over outer sheath
part number	70	95	120	150	185	240	300	(mm)	(mm)
12CSJ-2-HSS	12CSJ-2				2			17 - 33	26 - 46

Example:

The copper wire screened cable is 12 kV, 150 mm² stranded aluminium with a diameter over core insulation of 22.4 mm.

Order a 12CSJ-2-HSS coldshrinkable joint kit.





For use with copper wire screened cables.
No earthing device is necessary.



When jointing cables of different sizes, please contact our representative.



For use with fabric tape (graphite) screened cables. Order additional semi-conductive tape (type TSC).



For use with three-core cables. See TT-12CSJ.



For use with other cable types.
Please contact our representative.



Can be supplied with all common types of conductor connectors.





24CSJ SINGLE CORE STRAIGHT JOINT

Application

For jointing copper wire screened polymeric cable to be laid in air or directly buried. The product is fully screened and fully submersible.

Technical characteristics

All joint bodies are tested for AC withstand prior to leaving the factory.

Up to 24 kV

6/10 (12) kV 6.35/11 (12) kV 8.7/15 (17.5) kV 12/20 (24) kV 12.7/22 (24) kV

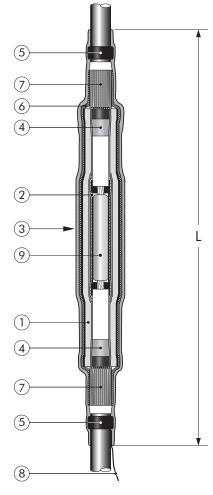
Design

Cold-shrinkable joint comprising:

- 1. Extruded triple layer EPDM rubber body.
- 2. Two layer plate with a semiconductive and a field control mastic layer.
- 3. Overall protective EPDM cover.
- 4. Field control mastic.
- 5. Water sealing mastic.
- 6. Copper stocking.
- 7. Self-adhesive copper tape.
- 8. Traceability tag.
- 9. Conductor connector (not included in the standard kit).

Specifications and standards

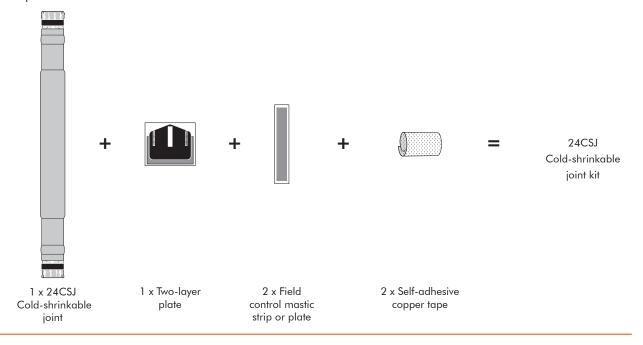
The cold-shrinkable 24CSJ joint meets the requirements of CENELEC HD 629.1.



Cold- shrinkable straight joint	Voltage Um (kV)	Diameter over core insulation (mm)		Diameter over outer sheath (mm)	L (mm)	Conductor sizes for 24 kV (mm²) (for information only)			
type	(KV)	min.	max.	max.		min.	max.		
24CSJ-1	24	18	30	46	750	35	185		
24CSJ-2	24	23	33	46	750	95	300		
24CSJ-3	24	30	54	57	850	240	630		

The complete cold-shrinkable joint kit comprises the following components:

The kit also comprises a pulling hook, adhesive tape, lubricant, wipers, gloves and installation instructions.



Ordering instructions

Select the part number corresponding to the cable core insulation diameter.

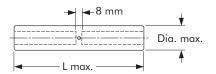
Ordering		Conductor sizes (mm²) (for information only)											Diameter over	Diameter over	
part number	35	50	70	95	120	150	185	240	300	400	500	630	core insulation outer shea (mm) (mm)		
24CSJ-1			2	24CSJ-	1								18 - 30	max. 46	
24CSJ-2						24C	SJ-2						23 - 33	max. 46	
24CSJ-3									2	4CSJ-	3		30 - 54	max. 57	

Example:

The copper wire screened cable is 24 kV, 120 mm² stranded aluminium with a diameter over core insulation of 25.3 mm.

Order a 24CSJ-2 coldshrinkable joint kit.

Joint type	L max. (mm)	Dia. max. (mm)
24CSJ-1	150	33
24CSJ-2	150	33
24CSJ-3	280	54





For use with copper tape screened cables. Order: -/MT.



For use with fabric tape (graphite) screened cables. Order additional semi-conductive tape (type TSC).



For use with Alupe or C 33-226 cables. Please contact our representative.



For use with three-core cables. See TT-24CSJ.



For use with other cable types.
Please contact our representative.



Can be supplied with all common types of conductor connectors.





24CSJ-M **SINGLE CORE STRAIGHT JOINT** WITH MECHANICAL CONNECTOR

Application

For jointing copper wire screened polymeric cable to be laid in air or directly buried. The product is fully screened and fully submersible.

Technical characteristics

All joint bodies are tested for AC withstand prior to leaving the factory.

Up to 24 kV

6/10 (12) kV 6.35/11 (12) 8.7/15 (17.5) kV 12/20 (24) kV 12.7/22 (24) kV

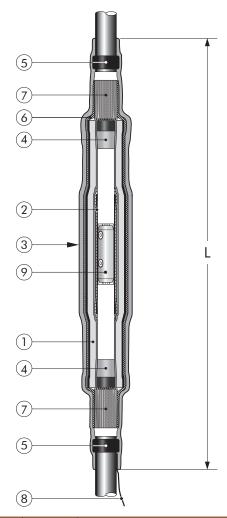
Design

Cold-shrinkable joint comprising:

- 1. Extruded triple layer EPDM rubber body.
- 2. Two layer plate with a semiconductive and a field control mastic layer.
- 3. Overall protective EPDM cover.
- 4. Field control mastic.
- 5. Water sealing mastic.
- 6. Copper stocking.
- 7. Self-adhesive copper tape.
- 8. Traceability tag.
- 9. Mechanical conductor connector (included in the standard kit).

Specifications and standards

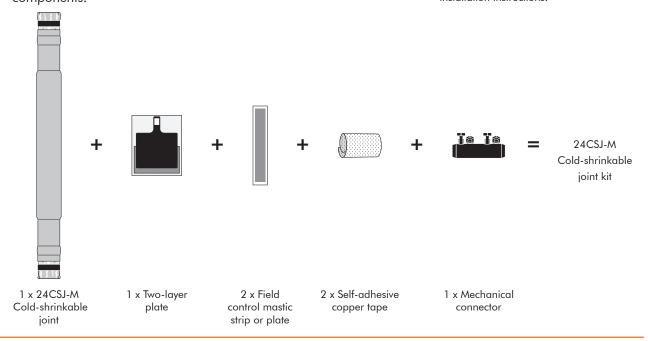
The cold-shrinkable 24CSJ-M joint meets the requirements of CENELEC HD 629.1.



Cold-shrinkable straight joint	Voltage Um	Diameter over core insulation	Diameter over	L	Conductor	sizes (mm²)
type	(kV)	(mm)	(mm)	(mm)	min.	max.
24CSJ-M50-70	24	min. 18	max. 46	600	50	70
24CSJ-M95-240	24	min. 23	max. 46	600	95	240
24CSJ-M240-400	24	min. 30	max. 57	850	240	400
24CSJ-M400-630	24	min. 30	max. 57	850	400	630

The complete cold-shrinkable joint kit comprises the following components:

The kit also comprises a pulling hook, adhesive tape, lubricant, wipers, gloves and installation instructions.



Ordering instructions

Select the part number corresponding to the voltage class and conductor size.

Ordering	Voltage		Conductor sizes (mm²)								Diameter over core insulation	Diameter over		
part number	(Um) (kV)	50	70	95	120	150	185	240	300	400	500	630	(mm)	(mm)
24CSJ-M50-70	24	24CSJ-I	M50-70										min. 18	max. 46
24CSJ-M95-240	24				24CS	J-M95	-240						min. 23	max. 46
24CSJ-M240-400	24							24CS.	J-M240	0-400			min. 30	max. 57
24CSJ-M400-630	24									24CS.	-M400	0-630	min. 30	max. 57

Example:

The copper wire screened cable is 24 kV, 150 mm² stranded aluminium with a diameter over core insulation of 26.5 mm.

Order a 24CSJ-M95-240 coldshrinkable joint kit.



For use with copper wire screened cables.
No earthing device is necessary.



For use with copper tape screened cables. Order: -/MT.



For use with fabric tape (graphite) screened cables. Order additional semi-conductive tape (type TSC).



For use with Alupe or C 33-226 cables. Please contact our representative.



For use with other cable types.
Please contact our representative.



No heating or flame is required.





36CSSM SINGLE CORE STRAIGHT JOINT

Up to 42 kV

18/30 (36) kV 19/33 (36) kV 20.8/36 (41.5) kV

Application

For jointing copper wire screened polymeric cable to be laid in air or directly buried. The product is fully screened and fully submersible.

Technical characteristics

All joint bodies are tested for AC withstand prior to leaving the factory.

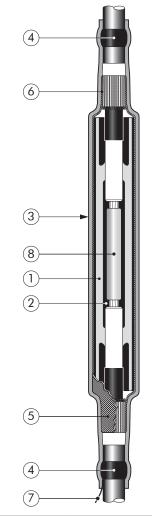
Design

Cold-shrinkable joint comprising:

- 1. Moulded silicone joint body.
- 2. Semi-conductive plate.
- 3. Overall protective cover.
- 4. Water sealing mastic.
- 5. Copper stocking or mesh.
- 6. Self-adhesive copper tape.
- 7. Traceability tag.
- 8. Conductor connector (not included in the standard kit).

Specifications and standards

The cold-shrinkable 36CSSM joint meets the requirements of CENELEC HD 629.1.

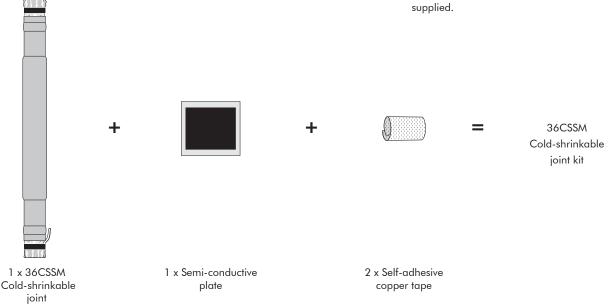


Cold- shrinkable straight joint	core ins	over sulation m)	Dia. over outer sheath (mm)	(m	zes for 36 kV m ²) ation only)
type	min.	max.	max.	min.	max.
36CSSM-2	25	25 40		50	300
36CSSM-3	37	60	75	300	1000

The complete cold-shrinkable joint kit comprises the following components:

The kit also comprises a pulling hook, adhesive tape, lubricant, wipers, gloves and installation instructions.

For 36CSSM-3, a heat-shrinkable cover is supplied.



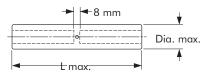
Ordering instructions

Select the part number corresponding to the cable core insulation diameter.

Ordering		Conductor sizes (mm²)											Dia. over	Dia. over	
part number	50	70	95	120	150	185	240	300	400	500	630	800	1000	core insulation (mm)	outer sheath (mm)
36CSSM-2				36CS	SM-2	2								25 - 40	max. 48
36CSSM-3										36CS	SM-3			37 - 60	max. 75

Example:

The copper wire screened cable is 36 kV, 150 mm² stranded aluminium with a diameter over core insulation of 32.0 mm.
Order a 36CSSM-2 coldshrinkable joint kit.



Joint type	L max. (mm)	Dia. max. (mm)
36CSSM-2	155	33
	240	
36CSSM-3	215, if dia. over insulation >50 mm.	60



For use with copper wire screened cables.
No earthing device is necessary.



For use with copper tape screened cables. Order: -/MT.



For use with fabric tape (graphite) screened cables. Order additional semi-conductive tape (type TSC).



For use with Alupe or C 33-226 cables. Please contact our representative.



For use with other cable types.
Please contact our representative.



Can be supplied with all common types of conductor connectors.





TT-12CSJ **THREE CORE STRAIGHT JOINT**

Up to 12 kV

Application

For jointing three core polymeric cables to be directly buried. The product is fully screened and fully submersible.

6/10 (12) kV 6.35/11 (12) kV

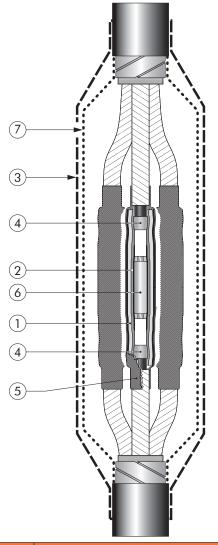
Design

The joint comprises:

- 1. Extruded double layer silicone body.
- 2. Field control mastic plate.
- 3. Overall protective cover, can
 - heat-shrinkable or
 - poured resin or
 - resin injected tape.
- 4. Field control mastic.
- 5. Copper stocking or mesh.
- 6. Conductor connector (not included in the standard kit).
- 7. Screen and armour continuity (adapted to the specific needs).

Specifications and standards

This joint meets the requirements of CENELEC HD 629.1.

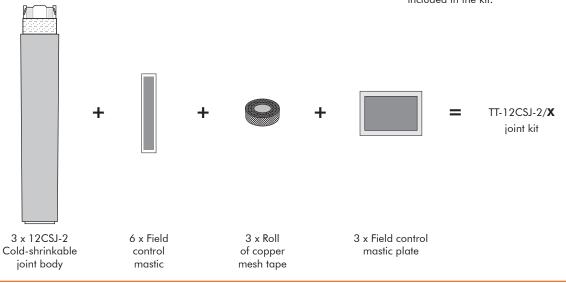


Cold-shrinkable straight joint	Voltage Um	Diameter over core insulation	Diameter over outer sheath	Conductor (for inform	sizes (mm²) ation only)
type	(kV)	(mm)	(mm)	min.	max.
TT-12CSJ-2	12	min. 17	max. 80	70	300

The complete cold-shrinkable joint kit comprises the following components:

The kit also comprises a pulling hook, adhesive tape, roll springs, lubricant, wipers and installation instructions.

Depending on the type of screen and the cable armour and the outer protection required, other components will be included in the kit.



Ordering instructions

Make sure cable outer sheath and core insulation diameters correspond to the range shown in the table below. Select the part number and add the code corresponding to the type of cover required. Please indicate the required earth connection.

Ordering Conductor sizes (mm²) part number (for information only)								Diameter over core insulation	Diameter over outer sheath
pari nomber	70	95	120	150	185	240	300	(mm)	(mm)
TT-12CSJ-2/ X	TT-12CSJ-2/X							min. 17	max. 80

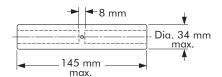
Example:

The three core cable with individual copper tape screen is 12 kV, 3 x 150 mm² stranded aluminium, without armour (with a diameter over core insulation of 23.3 mm and over outer sheath 59.8 mm) and a tape injected resin cover is required.

Order a TT-12CSJ-2/TIR joint kit.

Table X

Cover type	Description
/HSS	The joint will be supplied with a heat-shrinkable cover
/TIR	The joint will be supplied with a taped injected resin cover
/PBR	The joint will be supplied with a poured resin box cover





For use with other cable types.
Please contact our representative.



When jointing cables of different sizes, please contact our representative.



Different armour connections are available. Please contact our representative.



Different types of screen continuity kits can be supplied.
Please contact our representative.



Resin injected and cast resin covers available. Please contact our representative.



Can be supplied with all common types of conductor connectors.





TT-24CSJ THREE CORE STRAIGHT JOINT

Up to 24 kV

Application

For jointing three core polymeric cables to be directly buried. The product is fully screened and fully submersible.

> 6/10 (12) kV 6.35/11 (12) kV 8.7/15 (17.5) kV 12/20 (24) kV 12.7/22 (24) kV

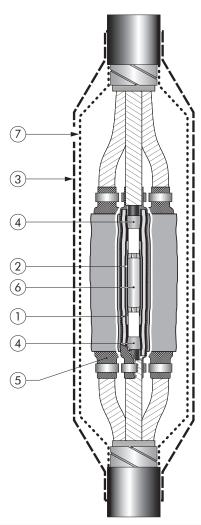
Design

The joint comprises:

- 1. Extruded triple layer EPDM rubber body.
- 2. Two layer plate with a semiconductive and a field control mastic layer.
- 3. Overall protective cover, can be:
 - heat-shrinkable or
 - poured resin or
 - resin injected tape.
- 4. Field control mastic.
- 5. Copper stocking or mesh.
- 6. Conductor connector (not included in the standard kit).
- 7. Screen and armour continuity (adapted to the specific needs).

Specifications and standards

This joint meets the requirements of CENELEC HD 629.1.

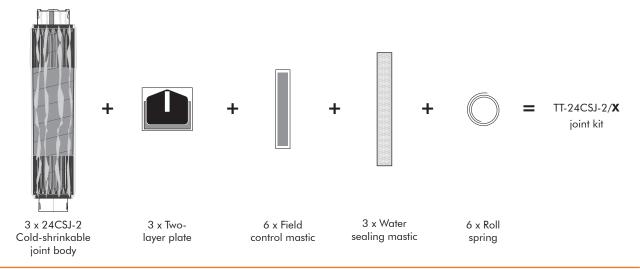


Cold-shrinkable straight joint	Voltage Um	Diameter over core insulation		for 24 kV (mm²) ation only)
type	(kV)	(mm)	min.	max.
TT-24CSJ-1	24	min. 18	35	185
TT-24CSJ-2	24	min. 23	95	300

The complete cold-shrinkable joint kit comprises the following components:

The kit also comprises a pulling hook, adhesive tape, roll springs, lubricant, wipers and installation instructions.

Depending on the type of the cable armour and the outer protection required, other components will be included in the kit.



Ordering instructions

Make sure cable outer sheath and core insulation diameters correspond to the range shown in the table below. Select the part number and add the code corresponding to the type of cover required. Please indicate the required earth connection.

Ordering part number					octor sizes (mm²) Iformation only)					Diameter over core insulation	Diameter over outer sheath
pari nomber	35	50	70	95	120	150	185	240	300	(mm)	(mm)
TT-24CSJ-1/ X		TT-24CSJ-1/X							min. 18	max. 80	
TT-24CSJ-2/ X						TT-240	SJ-2/>			min. 23	max. 80

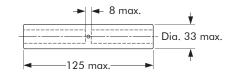
Example:

The three core cable with individual copper tape screen is 24 kV, 3 x 120 mm² stranded aluminium, without armour (with a diameter over core insulation of 26.6 mm and over outer sheath 67.4 mm) and a heat-shrinkable cover is required.

Order a TT-24CSJ-2/HSS joint kit.

Table X

Cover type	Description
/HSS	The joint will be supplied with a heat-shrinkable cover
/TIR	The joint will be supplied with a taped injected resin cover
/PBR	The joint will be supplied with a poured resin box cover





For use with other cable types.
Please contact our representative.



When jointing cables of different sizes, please contact our representative.



Different armour connections are available. Please contact our representative.



Different types of screen continuity kits can be supplied.
Please contact our representative.



Resin injected and cast resin covers available. Please contact our representative.



Can be supplied with all common types of conductor connectors.





TS-12CSJ/HSTK TRANSITION JOINT

Application

For jointing three-core paper cables to three single core polymeric cables. This hybrid transition joint combines coldshrinkable and heat-shrinkable technology. The heat-shrinkable technology is used for re-insulating and oil barrier purposes, the cold-shrinkable technology is used for the actual jointing of the three phases. This transition joint is fully screened and submersible.

Technical characteristics

- For use with belted and Höchstädter cable (individual screened), both draining and non-draining.
- All different kinds of armouring and screen connection systems are possible.
- This product can be supplied with a heat-shrinkable cover (standard), a cast resin box or a taped, resin injected cover.

Up to 12 kV

6/10 (12) kV 6.35/11 (12) kV

Design

The joint comprises:

- 1. Extruded double layer silicone body.
- 2. Semi-conductive plate.
- 3. Protective cover.
- 4. Field control mastic.
- 5. Water sealing mastic.
- 6. Copper stocking.
- 7. Conductor connector (not included in the standard
- 8. Semi-conductive tape.
- 9. Heat-shrinkable break-out.
- 10. Heat-shrinkable insulating tube.
- 11. Heat-shrinkable oil barrier tube.
- 12. Field control mastic.

(10)Approx. 1000 mm Approx. 520 mm Approx. dia. 50 mm

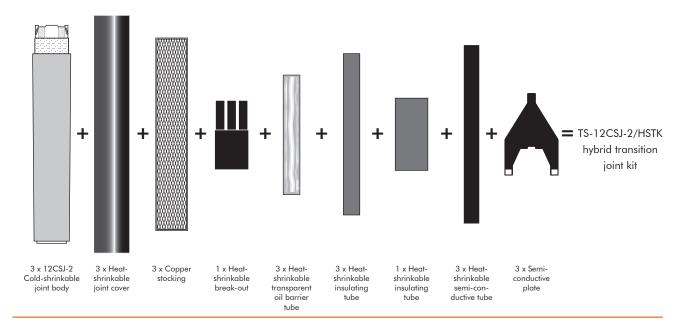
Specifications and standards

This transition joint meets the requirements of CENELEC HD 629.1.

Cold-shrinkable straight joint	Voltage Um		core insulation im)	Conductor s	, ,
type	(kV)	min.	max.	min.	max.
TS-12CSJ-2/HSTK	12	17	33	70	300

The complete transition joint kit comprises the following components:

The kit also comprises a pulling hook, roll springs, copper flexible braid, connectors for screen connection, semi-conductive tape, field control mastic, adhesive tape, water sealing mastic, lubricant, wipers, gloves and installation instructions.



Ordering instructions

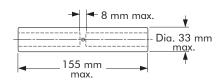
Select the part number and verify the cable dimensions.

Please specify detailed cable information (type of screen and armour).

Ordering			Diameter over core insulation					
part number	70	95	120	150	185	240	300	(mm)
TS-12CSJ-2/HSTK			TS-	12CSJ-2/H	STK			17 - 33

Example:

The three core belted cable is 12 kV, 3 x 150 mm², nondraining, without armour and must be jointed to three single core 12 kV, 150 mm² XLPE cables with a copper wire screen (with a diameter over core insulation of 22.2 mm). Order a TS-12CSJ-2/HSTK transition joint kit.



All types of conductor connectors can be used. The conductor connectors must be within the dimensions specified.

An oil stop is mandatory for all types of conductor connectors.



For use with copper wire screened cables. No earthing device is necessary.



When jointing cables of different sizes, please contact our representative.



Different armour connections are available. Please contact our representative.



Can be supplied with all common types of conductor connectors.



Different types of screen continuity kits can be supplied. Please contact our representative.



Resin injected and cast resin covers available. Please contact our representative.





TS-24CSJ/HSTK TRANSITION JOINT

Application

For jointing three-core paper cables to three single core polymeric cables. This hybrid transition joint combines coldshrinkable and heat-shrinkable technology. The heat-shrinkable technology is used for re-insulating and oil barrier purposes, the cold-shrinkable technology is used for the actual jointing of the three phases. This transition joint is fully screened and submersible.

Technical characteristics

• For use with individually lead sheathed paper cable, both draining and non-draining.

• All different kinds of armouring and screen connection systems are possible.

Up to 24 kV

6/10 (12) kV 6.35/11 (12) kV 8.7/15 (17.5) kV 12/20 (24) kV 12.7/22 (24) kV

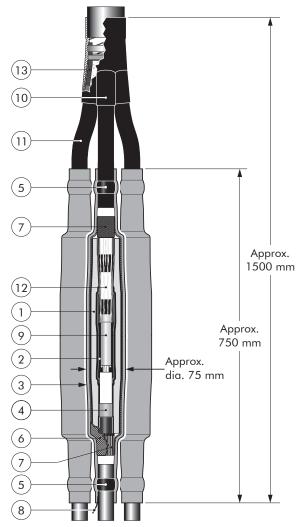
Design

The joint comprises:

- 1. Extruded triple layer EPDM rubber body.
- 2. Two layer plate with a semi-conductive and a field control mastic layer.
- 3. Protective cover.
- 4. Field control mastic.
- 5. Water sealing mastic.
- 6. Copper stocking or mesh.
- 7. Self-adhesive copper tapes.
- 8. Traceability tag.
- 9. Conductor connector (not included in the standard
- 10. Heat-shrinkable break-out.
- 11. Heat-shrinkable insulating tubes.
- 12. Oil barrier tubes.
- 13. Connection between armour and lead sheath.

Specifications and standards

This transition joint meets the requirements of CENELEC HD 629.1.

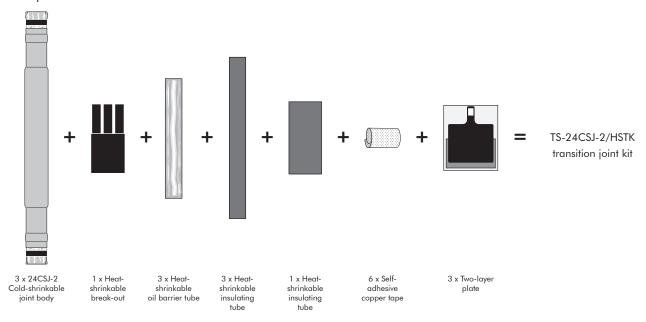


Cold-shrinkable straight joint	Voltage Um	Dia. over XLPE core insulation	Dia. over XLPE cable outer sheath	Viscosity of impregnated	Conductor (for inform	sizes (mm²) ation only)	
type	(kV)	(mm)	(mm)	compound	min.	max.	
TS-24CSJ-2/HSTK	24	min. 23	max. 46	non draining	95	240	780
TS-24CSJ-2/HSTKM	24	min. 23	max. 46	draining	95	240	02/2008

The complete transition joint kit comprises the following components:

The kit also comprises a pulling hook, roll springs, copper flexible braids, field control mastic, adhesive tape, water sealing mastic,

lubricant, wipers, gloves and installation instructions.



Ordering instructions

Select the part number corresponding to the viscosity of the impregnated compound and verify the cable dimensions.

Please specify detailed cable information (type of screen and armour, if any).

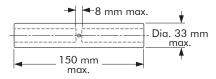
Ordering	Conductor sizes (mm²)		1 ²)	Dia. over XLPE	Dia. over XLPE	Viscosity of impregnated		
part number	95	120	150	185	240	(mm)	outer sheath (mm)	compound
TS-24CSJ-2/HSTK		TS-24	CSJ-2/	НЅТК		min. 23	max. 46	non draining
TS-24CSJ-2/HSTKM		TS-24	CSJ-2/H	ISTKM		min. 23	max. 46	draining

Example:

The three core individual screened, lead sheathed paper cable is 24 kV, 3 x 120 mm², non-draining type and without armour. It must be jointed to three single core 24 kV, 120 mm² XLPE cables with a copper wire screen (with a

diameter over core insulation of 25.3 mm).
Order a TS-24CSJ-2/HSTK

transition joint kit.



All types of conductor connectors can be used. The conductor connectors must be within the dimensions specified.

An oil stop is mandatory for all types of

conductor connectors.



For use with other cable types.
Please contact our representative.



Can be supplied with all common types of conductor connectors



Different armour connections are available.
Please contact our representative.



When jointing cables of different sizes, please contact our representative.



Different types of screen continuity kits can be supplied.
Please contact our representative.



Resin injected and cast resin covers available. Please contact our representative.



Additional catalogue information on power cable accessories is available by contacting us at the address below:

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