PF SOLVENT

HIGH FLASH POINT RESIDUE-FREE POWER CABLE & ELECTRICAL CLEANING SOLVENT

A former product of PT TECHNOLOGIES EUROPE

Technical Data Sheet - Fiche Technique

Approvals and conformities

ABB POWER TECHNOLOGY Cleaning Power Cables Prior To Jointing

ASTM International D877-87-Dielectric Strength Of 38 Kv To 51 Kv

BOSTON EDISON CO. Electrical test group 1.1.1. Trichlorethane Replacement

DOBLE ENGINEERING COMPANY Dielectric Strength to ASTM D149

ELASTIMOLD Compatibility Approval with Conductive Rubber Products &

Components

FLORIDA POWER CORPORATION Class B Solvent Cleaner

GE Compatibility Approval with Paper Insulation in Generators

and Transformers

GEORGIA POWER RESEARCH 1.1.1. Trichlorethane Replacement

IEEE POWER ENGINEERING SOCIETY Complies To Recommendations for Alternative Solvents for

Electrical Cable Cleaning

NKT CABLES Suggestion Tool List for Installation of Power Cable

Accessories in the Medium Voltage Range

PACIFIC GAS & ELECTRIC, CALIFORNIA Cleaning of Hot Sticks (Fibreglass), Trucks and Other

Equipment

PFISTERER Recommended Wipes as a Suitable Cleaning Product for

Cleaning Very Soiled Joints/Covers, Transformer Connectors,

Etc.

PIRELLI / PRYSMIAN 41.296.6.027 - Listed in Jointing Instruction for 245-300 kV

Premoulded Straight Joint

POTOMAC ELECTRIC POWER COMPANY Solvent Alternative During Waste Minimisation

SAN DIEGO GAS & ELECTRIC 1.1.1. Trichlorethane Alternative Solvent Study

SÜDKABEL Replace Solvent Mab 90 and Aceton Where Transport By Air

Is Necessary

TYCO ELECTRONICS - ENERGY DIVISIONSolvent Cleaning Wipes - Power Cables

WESTERN UNDERGROUND Effect of Degreasing Solvents on Conductive and

Semi-Conductive Shield Compounds and on the Electrical

Performance of Molded Connectors





Tel: +44 (0)191 490 1547 **Fax:** +44 (0)191 477 5371

Email: northernsales@thorneandderrick.co.uk

Website: <u>www.cablejoints.co.uk</u> <u>www.thorneanderrick.c</u>o.uk PF SOLVENT is used by the following Utility Companies in Ireland and UK:

- Electricity Northwest
- Electricity Supply Board (ESB)
- Northern Powergrid
- Scottish & Southern Energy
- SP Energy Networks
- UK Power Networks

PF SOLVENT is a high flash point solvent cleaner and degreaser for cable cleaning prior to cable jointing, maintenance of cables, switchgear, network equipment and electrical equipment cleaning and degreasing. Removes greases, jelly, oils, soils, tar and bitumen residues. Suitable for use on high voltage (HV), medium voltage (MV) and low voltage (LV) applications and leaves no residue after complete evaporation. Designed to IEEE Recommendations. Ideal replacement to traditional, fast evaporating solvents such as Trichloroethane.

- Residue free cleaning ensures no earth tracking or hot spots
- Full resin adhesion to joint surfaces eliminates moisture ingress
- Helps to reduce installation faults, ensuring maximum cable life
- Dielectric strength between 25kV and 39kV in testing
- Controlled evaporation rate reduces solvent consumption, VOC emissions & costs compared to fast evaporating cleaning solvents
- Compatibility tested with most materials found in power networks
- Excellent cable compatibility with various cable jacket materials
- Use on PVC, MDPE, Lead, Aluminium, XLPE, EPR, Copper, Silicon, EPDM and Brass
- · No deleterious effects on semi-conductor materials or commonly used gasket materials
- No lasting or serious impact on dielectric values of paper insulation tested
- Cleans most oils and greases, including room temperature residual fuel oil
- Did not exhibit any significant effects in testing on semi-conductor adhesion and mechanical strength or cause significant change in semi-conductor volume resistivity
- Available in both liquid and low lint pre-saturated wipes utilising a cloth compliant to AMS 3819C & BMS 15-5F qualification requirement
- Pre-saturated wipe system eliminates the hazardous storage, transport and logistical issues of loose flammable liquids

USES

PF SOLVENT is a high performance solvent cleaner and degreaser for cable cleaning prior to cable jointing and maintenance of cables, switchgear and network equipment.

- Cleaning cables prior to cable jointing and before installing the sealing end
- Removal of semi-conducting insulation shield residue, silicone grease and dirt
- Fiberglass cleaner for hot sticks, trucks and other equipment
- Cleaning & degreasing of cable oversheaths , cable metallic sheaths and connectors
- · Removal of bitumen protection
- Cleaning & degreasing of extruded insulation cores
- Cleaning & degreasing of moulded and extruded joint and termination components
- · Cleaning & degreasing of conductor connectors
- Cleaning very soiled joints/ covers and transformer connectors etc.
- Preparation of cable end terminations/ splices and construction of cable joints
- Cleaning, rebuilding, retrofitting and maintaining large generators, transformers and motors



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- Cleaning & degreasing of metallic and plastic tools on completion of work
- Cleaning & degreasing electrical equipment and components including high voltage (HV)
- Degreasing solvent for assembling connectors on underground cable

DIRECTIONS FOR USE

General Usage

- 1. Apply a thin film of PF Solvent using liquid or a pre-saturated wipe
- 2. Allow a few minutes for surface action to dislodge contaminants
- 3. Wipe off with the same pre-saturated wipe or with a clean, dry low lint cloth (recommended)
- 4. Dispose of all wipes in an appropriate bin

Cable Cleaning (Jointing Operations)

- 1. Follow cable manufacturers guidelines for cable jacket stripping to semi-conductive shield peeling
- 2. Clean the cable with PF Solvent conduction and insulation to remove residue and degrease
- 3. Always clean in the same direction from cable outward (conductor) to cable inward (semi-conductive shield) to avoid re-depositing residues already removed
- 4. Wipe off with a clean, dry low lint cloth (recommended)
- 5. It is not necessary to wait for full evaporation before further working on the system. Solvent residues will not affect the subsequent full cure of epoxy resins in jointing systems.
- 6. Dispose of all wipes in an appropriate bin

TECHNICAL CHARACTERISTICS

Appearance	Fluid liquid or pre-saturated wipes
Specific gravity	0.765 (liquid) or >1 (presaturated wipes)
Flash point	61°C

PRECAUTIONS FOR USE AND STORAGE

Harmful, may cause lung damage if swallowed. Personal protective equipment should be used. Safety glasses are recommended where eye splashes can occur. Use solvent resistant gloves when handling as prolonged exposure may cause skin dryness or cracking.



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Toxic to aquatic organisms, may cause long term adverse effect in aquatic environment. Avoid release to environment. Do not empty into drains and waterways. Recycle or dispose of waste and soiled packaging in accordance with current legislation via a certified collector or company.

Store in original, sealed and labelled container only. Keep the container tightly closed in a dry, well ventilated space. The floor must be impermeable and form a collecting basin so that in the event of accidental spillage, the liquid cannot spread beyond this area.

For more information regarding the danger of the product, please consult the product safety data sheet according to local regulation.

For professional use only.

This technical data sheet replaces and cancels the previous one.

The above details have been compiled to the best of our knowledge. They have, however, an indicative value only and we therefore make no warranties and assume no liability in connection with any use of this information, particularly if a third party's rights are affected by the use of our products. The above information has been compiled based upon tests carried out by SOCOMORE. All data is subject to change as Socomore deems appropriate. The data given is not intended to substitute for any testing you must conduct in order to determine the suitability of the product for your particular purposes. Please check your local legislation applicable to the use of this product. Should you need any further information please contact us.



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