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## Typical Clearances of Busbars with BMT and BTT

The following table indicates possible clearance reductions as a result of using BMT or BTT to insulate busbars compared with un-insulated bars in air.

| Dated Voltage         | BMT Medium Wall Busbar Tube |               | BMT Medium Wall Busbar Tube |               | Un-Insulated Busbars         |
|-----------------------|-----------------------------|---------------|-----------------------------|---------------|------------------------------|
| Rated Voltage<br>(kV) | Ph-E<br>(mm)                | Ph-Ph<br>(mm) | Ph-E<br>(mm)                | Ph-Ph<br>(mm) | IEC 71-2<br>Ph-E In Air (mm) |
|                       | Round                       | Profile       | Rectangu                    | lar Profile   | Un-Insulated Busbars         |
| 12                    | 60                          | 50            | 70                          | 60            | 120                          |
| 17.5                  | 80                          | 65            | 100                         | 80            | 160                          |
| 24                    | 120                         | 90            | 145                         | 110           | 220                          |
| 36                    | 200                         | 145           | 280                         | 190           | 320                          |

| Potod Voltago         | BTT Thick Wall Busbar Tube |               | BTT Thick Wall Busbar Tube |               | Un-Insulated Busbars         |
|-----------------------|----------------------------|---------------|----------------------------|---------------|------------------------------|
| Rated Voltage<br>(kV) | Ph-E<br>(mm)               | Ph-Ph<br>(mm) | Ph-E<br>(mm)               | Ph-Ph<br>(mm) | IEC 71-2<br>Ph-E In Air (mm) |
|                       | Round                      | Profile       | Rectangu                   | lar Profile   | Un-Insulated Busbars         |
| 12                    | 40                         | 30            | 45                         | 35            | 120                          |
| 17.5                  | 60                         | 45            | 65                         | 55            | 160                          |
| 24                    | 90                         | 60            | 100                        | 70            | 220                          |
| 36                    | 160                        | 100           | 190                        | 140           | 320                          |

| BMT and BTT Technical Data                   | Performance                           | Test Method   |
|--|---------------------------------------|---------------|
| Continuos Operating Temperature              | -40 to +125°C                         | IEC 216       |
| Shrink Temperature                           | 110°C                                 | IEC 216       |
| Cold Bend -40°C for 4hrs                     | No Damage                             | ASTM D2671    |
| Flammability (Oxygen Index)                  | >25                                   | ASTM 4589     |
| Tensile Strength                             | >11.8 Mpa                             | ASTM D638     |
| Tensile Strength After Aging 120°C 168hrs    | >10MPa                                | ASTM D2671    |
| Elongation at Break                          | > 700%                                | ASTM D638     |
| Elongation at Break After Aging 120°C 168hrs | > 500%                                | ASTM D2671    |
| Water Absorbtion 23°C 14 days                | < 0.5%                                | ISO 32        |
| Copper Corrosion 120°C 168hrs                | No Corrosion                          | ASTM D2671    |
| Dielectric Strength                          | > 20kV/m m                            | IEC 243       |
| Dielectric Constant                          | max 3.0                               | IEC 250       |
| Volume Resistivity                           | 1x10 <sup>13</sup> Ohms /cm           | IEC 93        |
| Mould Resistance                             | No Growth                             | ASTM G21-D638 |
| Heat Dissipation                             | Current Rating Not Effected by Tubing |               |

## **Criteria Influencing Electrical Performance**

- 1. Insulation wall thickness
- 2. Available Ph-Ph and Ph-Earth clearance
- 3. Busbar chamber geometric configuration
- 4. Busbar profile