

11KV 33KV CABLE JOINTS & CABLE TERMINATIONS FURSE EARTHING www.cablejoints.co.uk
Thorne and Derrick UK
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# EN4199-004 **Bonding Leads**

EN4199-004 bonding leads are designed specifically for Aerospace and Military applications. They are ASD\* (formerly AECMA) approved and have undergone extensive mechanical and electrical testing, including flex testing to 250,000 cycles, sinusoidal and random vibration cycles and salt mist testing.

EN4199-004 bonding leads are manufactured from multi-layer round braid and are available in tin plated and nickel plated copper in a variety of cross-sectional areas, lengths and termination options

# **Applications**

Military/Aerospace Airframe **Equipment bonding** Lightning protection



# EN4199-004

**Bonding Leads** 

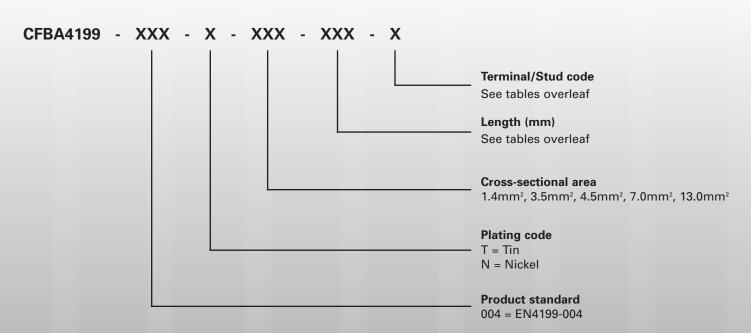
- Tin & nickel plated copper
- -65°C to +260°C
- **Terminal/Stud option range**
- **Excellent flexibility**

#### **Materials**

Tin-plated Copper -65°C to +150°C Nickel-plated Copper -65°C to +260°C

\* Aerospace and Defence Industries Association of Europe (www.asd-europe.org)

# **Part Numbering System**



#### Ordering Example

### **Performance Testing**

EN4199-004 bonding leads have been fully tested to the following in accordance with EN4199-001:

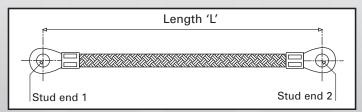
Sinusoidal and random vibration
Mechanical fatigue (250,000 cycles)
Salt mist (48hrs)
Temperature endurance (20hrs)
Rapid temperature cycling
Terminal ageing by temperature and current cycling
Voltage drop
Tensile strength

# **Standard Available Lengths**

Length (mm)	Availability for cross-sectional area (mm²)								
	1.4mm²	3.5mm²	4.5mm²	7.0mm <sup>2</sup>	13.0mm <sup>2</sup>				
63	<b>√</b>			<b>√</b>					
80	<b>✓</b>	<b>√</b>	<b>✓</b>	<b>√</b>	<b>✓</b>				
100	<b>/</b>	<b>√</b>	<b>√</b>	<b>√</b>	<b>✓</b>				
125	<b>/</b>	<b>√</b>	<b>√</b>	<b>√</b>	<b>/</b>				
160	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>	<b>✓</b>				
200	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>	<b>✓</b>				
250	<b>√</b>	<b>√</b>		<b>√</b>	<b>/</b>				
315	<b>√</b>			<b>√</b>					
400	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>					
500		<b>√</b>		<b>√</b>					
630				<b>√</b>					
800				<b>√</b>					

#### **Terminal/Stud Codes**

	End 1		End 2		Availability for cross-sectional area (mm²)					
		Diameter		Diameter						
Code	Stud Size	(mm)	Stud Size	(mm)	1.4mm <sup>2</sup>	3.5mm <sup>2</sup>	4.5mm <sup>2</sup>	7.0mm <sup>2</sup>	13.0mm <sup>2</sup>	
Α	#6	3.50	#6	3.50	<b>/</b>	<b>✓</b>	<b>✓</b>			
В	#8	4.17	#8	4.17	<b>/</b>	<b>1</b>	<b>✓</b>			
С	#10	4.83	#6	3.50	<b>/</b>	<b>/</b>	<b>/</b>			
D	1/4	6.35	#6	3.50	<b>/</b>	<b>/</b>	<b>/</b>			
E	#8	4.17	#8	4.17	<b>/</b>	<b>/</b>	<b>/</b>	<b>✓</b>		
F	#10	4.83	#8	4.17	<b>1</b>	<b>/</b>	<b>/</b>	<b>✓</b>		
G	1/4	6.35	#8	4.17	<b>√</b>	<b>/</b>	<b>✓</b>	<b>√</b>		
Н	#10	4.83	#10	4.83	<b>√</b>	<b>1</b>	<b>✓</b>	<b>√</b>	<b>✓</b>	
J	1/4	6.35	#10	4.83	<b>√</b>	<b>/</b>	<b>√</b>	<b>√</b>	<b>✓</b>	
К	1/4	6.35	1/4	6.35	<b>√</b>	<b>/</b>	<b>√</b>	<b>V</b>	<b>/</b>	
L	5/16	7.94	#10	4.83	<b>√</b>			<b>/</b>	<b>/</b>	
M	5/16	7.94	5/16	7.94	<b>√</b>			<b>/</b>	<b>/</b>	
N	5/16	7.94	1/4	6.35					<b>/</b>	





CABLE JOINTS, CABLE TERMINATIONS, CABLE GLANDS, CABLE CLEATS FEEDER PILLARS, FUSE LINKS, ARC FLASH, CABLE ROLLERS, CUT-OUTS

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