

Medium voltage joints



EUROMOLDCOMPANY PRESENTATION













EUROMOLD

Euromold is the leading European specialised designer, manufacturer and distributor of prefabricated cable accessories for medium voltage energy distribution. Euromold provides a complete range of accessories for underground cables: premoulded EPDM rubber connectors for cables and epoxy bushings for transformers and switchgear, as well as a large range of coldshrinkable terminations and joints from 12 to 42 kV. Euromold is also the manufacturer of electrical components for the high voltage accessories of the Nexans group.

ISO 9001 Certificate

Since 1992, Euromold's commitment to quality is demonstrated by its ISO 9001 certification.

International standards

All our products meet the international standards like CENELEC HD 629, CENELEC EN 50180, IEC 60137, IEEE 386 & 404... or country specifications. Official certificates (CESI, KEMA, ATEX...) prove the conformity of our products. Long duration tests of existing or new products are continuously performed in our test fields.

Laboratory accreditation

Since June 2000, Euromold's independent ELAB laboratory obtained the BELAC accreditation no.144-TEST conform with the European standards for laboratories ISO 17025 for electrical testing of low and medium voltage cable accessories according to the international standards HD 623 and HD 629.

While every care is taken to ensure that the information contained in this publication is correct, no legal responsibility can be accepted for any inaccuracy. Nexans Network Solutions N.V. - Div. Euromold reserves the right to alter or modify the characteristics of its products described in this catalogue as standards and technology evolve.





JOINTS

Table of contents

12CSJ - single core straight joint 24CSJ - single core straight joint 24CSJ-M - single core straight joint 24CSJ-S - single core straight joint 36CSJ - single core straight joint 36CSSM - single core straight joint TT-12CSJ - three core straight joint TT-24CSJ - three core straight joint TS-12HTJ - hybrid transition joint TS-24HTJ - hybrid transition joint 12CSJ/STOP - stop joint 24CSJ/STOP - stop joint 36CSSM/STOP - stop joint Enquiry sheet for cable data



12CSJ SINGLE CORE STRAIGHT JOINT

Up to 12 kV

Application

For jointing copper wire screened polymeric cable to be laid in air or directly buried. The product is fully screened and fully submersible.

Technical characteristics

All joint bodies are tested for AC withstand prior to leaving the factory.

6/10 (12) kV 6.35/11 (12) kV

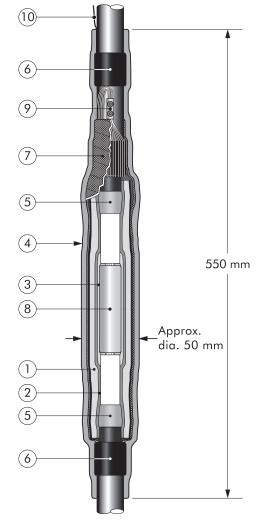
Design

Cold-shrinkable joint comprising:

- 1. Extruded double layer silicone body.
- 2. Insulating mastic layer.
- 3. Field control mastic plate.
- 4. Overall protective cover.
- 5. Field control mastic.
- 6. Water sealing mastic.
- 7. Copper mesh.
- Conductor connector (not included in the standard kit).
- Screen connection with mechanical connector and copper mesh.
- 10. Traceability tag.

Specifications and standards

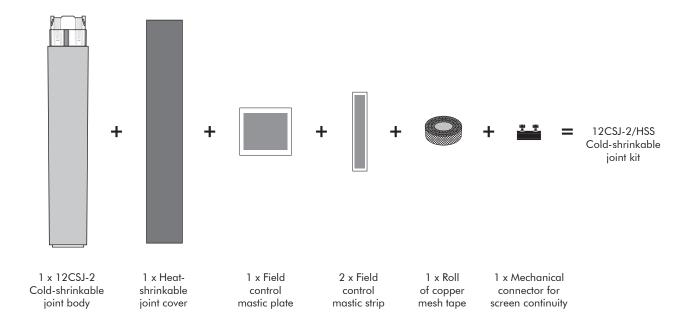
The cold-shrinkable 12CSJ joint meets the requirements of CENELEC HD 629.1.



Cold- shrinkable straight joint	Voltage Um (kV)	core ins	er over sulation m)	Diameter over outer sheath (mm)	(m	tor sizes m²) ation only)	
type	(KV)	min max		max	min	max	
12CSJ-2	12	17	33	46	70	300	00/10

The complete cold-shrinkable joint kit comprises the following components:

The kit also comprises a pulling hook, adhesive tape, water sealing mastic, traceability tag, lubricant, wipers, gloves and installation instructions.



Ordering instructions

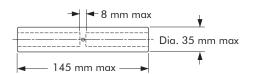
Select the part number corresponding to the cable core insulation diameter.

Ordering				tor size	•	•		Diameter over core insulation	Diameter over outer sheath
part number	70	95	95 120 150 185 240 300		300	(mm)	(mm)		
12CSJ-2/HSS			1	2CSJ-2	2			17 - 33	46 max

Example:

The copper wire screened cable is 12 kV, 150 mm² stranded aluminium with a diameter over core insulation of 22.4 mm.

Order a 12CSJ-2/HSS coldshrinkable joint kit.



All types of conductor connectors can be used. The conductor connectors must be within the dimensions specified.



For use with copper tape screened cables. Order: -/MT.



Can be supplied for use with fabric tape (graphite) screened cables.



For use with other cable types.
Please contact our representative.



For use with three-core cables. See TT-24CSJ.



Can be supplied as a stop joint Please contact our representative.



Can be supplied with all common types of conductor connectors.





24CSJ SINGLE CORE STRAIGHT JOINT

Application

For jointing copper wire screened polymeric cable to be laid in air or directly buried. The product is fully screened and fully submersible.

Technical characteristics

All joint bodies are tested for AC withstand prior to leaving the factory.

Up to 24 kV

6/10 (12) kV 6.35/11 (12) kV 8.7/15 (17.5) kV 12/20 (24) kV 12.7/22 (24) kV

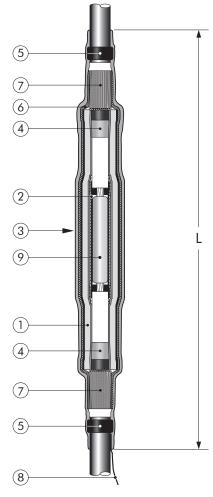
Design

Cold-shrinkable joint comprising:

- Extruded triple layer EPDM rubber body.
- 2. Two layer plate with a semiconductive and a field control mastic layer.
- 3. Overall protective EPDM cover.
- 4. Field control mastic.
- 5. Water sealing mastic.
- 6. Copper stocking.
- 7. Self-adhesive copper tape.
- 8. Traceability tag.
- 9. Conductor connector (not included in the standard kit).

Specifications and standards

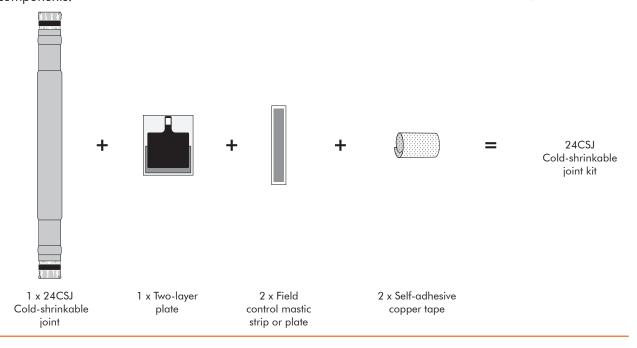
The cold-shrinkable 24CSJ joint meets the requirements of CENELEC HD 629.1.



Cold- shrinkable straight joint	L (mm)	Voltage Um (kV)	Diameter over outer sheath (mm)		er over sulation m)	Conductor sizes for 24 kV (mm²) (for information only)		
type		(KV)	max	min	max	min	max	
24CSJ-1	750	24	46	18	30	35	185	
24CSJ-2	750	24	46	23	33	95	300	
24CSJ-3	850	24	57	30	54	240	630	

The complete cold-shrinkable joint kit comprises the following components:

The kit also comprises a pulling hook, adhesive tape, lubricant, wipers, gloves and installation instructions.



Ordering instructions

Select the part number corresponding to the cable core insulation diameter.

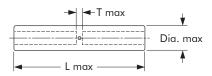
Ordering		(Condu	uctor s	sizes ((mm²) (for	inforr	natio	n only	y)		Diameter over	Diameter over	
part number	35	50	70	95	120	150	185	240	300	400	500	630	core insulation (mm)	outer sheath (mm)	
24CSJ-1			7	24CSJ-	1								18 - 30	46 max	
24CSJ-2						24C	SJ-2						23 - 33	46 max	
24CSJ-3									2	4CSJ-	3		30 - 54	57 max	

Example:

The copper wire screened cable is 24 kV, 120 mm² stranded aluminium with a diameter over core insulation of 25.3 mm.

Order a 24CSJ-2 coldshrinkable joint kit.

Joint type	L max (mm)	Dia max (mm)	T max (mm)
24CSJ-1	150	35	8
24CSJ-2	150	35	8
24CSJ-3	280	54	15



All types of conductor connectors can be used. The conductor connectors must be within the dimensions specified.



For use with copper tape screened cables. Order: -/MT.



For use with Alupe or C 33-226 cables. Please contact our representative.



For use with other cable types.
Please contact our representative.



For use with three-core cables. See TT-24CSJ.



Can be supplied as a stop joint Please contact our representative.



Can be supplied with all common types of conductor connectors.





24CSJ-M SINGLE CORE STRAIGHT JOINT WITH MECHANICAL CONNECTOR

Application

For jointing copper wire screened polymeric cable to be laid in air or directly buried. The product is fully screened and fully submersible.

Technical characteristics

All joint bodies are tested for AC withstand prior to leaving the factory.

Up to 24 kV

6/10 (12) kV 6.35/11 (12) kV 8.7/15 (17.5) kV 12/20 (24) kV 12.7/22 (24) kV

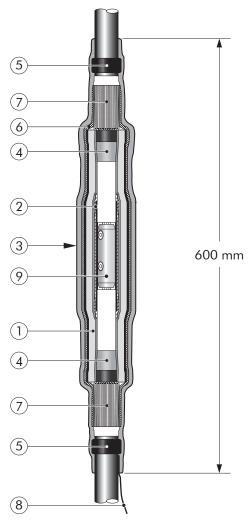
Design

Cold-shrinkable joint comprising:

- 1. Extruded triple layer EPDM rubber body.
- 2. Two layer plate with a semiconductive and a field control mastic layer.
- 3. Overall protective EPDM cover.
- 4. Field control mastic.
- 5. Water sealing mastic.
- 6. Copper stocking.
- 7. Self-adhesive copper tape.
- 8. Traceability tag.
- 9. Mechanical conductor connector (included in the standard kit).

Specifications and standards

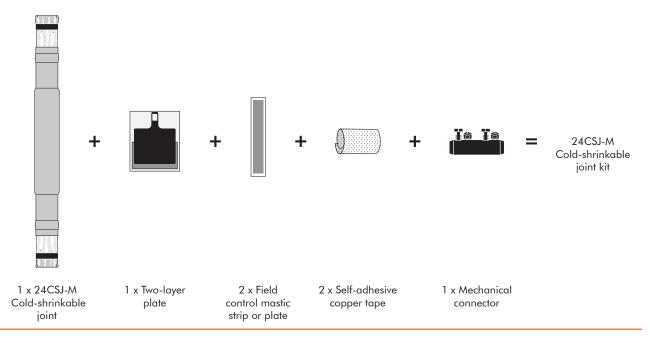
The cold-shrinkable 24CSJ-M joint meets the requirements of CENELEC HD 629.1.



Cold-shrinkable straight joint type	Voltage Um (kV)	Diameter over outer sheath	core ins	ter over sulation m)	Conductor sizes (mm²)		
1,750	(127)	(mm)	min	max	min	max	
24CSJ-M50.150	24	46 max	18	30	50	150	
24CSJ-M95.240	24	46 max	23	33	95	240	

The complete cold-shrinkable joint kit comprises the following components:

The kit also comprises a pulling hook, adhesive tape, lubricant, wipers, gloves and installation instructions.



Ordering instructions

Select the part number corresponding to the voltage class and conductor size.

Ordering	Voltage			Conduc	ctor size:	s (mm²)			Diameter over	Diameter over
part number	9 //IIm)			95	120	150	185	240	core insulation (mm)	outer sheath (mm)
24CSJ-M50.150	24		240	SJ-M50.	150				18 - 30	46 max
24CSJ-M95.240	24				240	SJ-M95.	240		23 - 33	46 max

Example:

The copper wire screened cable is 24 kV, 150 mm² stranded aluminium with a diameter over core insulation of 26.5 mm.

Order a 24CSJ-M95.240 cold-shrinkable joint kit.



For use with copper wire screened cables.
No earthing device is necessary.



For use with copper tape screened cables. Order: -/MT.



For use with fabric tape (graphite) screened cables. Order additional semi-conductive tape (type TSC).



For use with Alupe or C 33-226 cables. Please contact our representative.



For use with other cable types.
Please contact our representative.



For use with larger sections.
Please contact our representative.





24CSJ-S SINGLE CORE STRAIGHT JOINT

Application

For jointing copper wire screened polymeric cable to be laid in air or directly buried. The product is fully screened and fully submersible.

This product can be installed where installation space is limited (minimum 1 metre).

Technical characteristics

All joint bodies are tested for AC withstand prior to leaving the factory.

Up to 24 kV

6/10 (12) kV 6.35/11 (12) kV 8.7/15 (17.5) kV 12/20 (24) kV 12.7/22 (24) kV

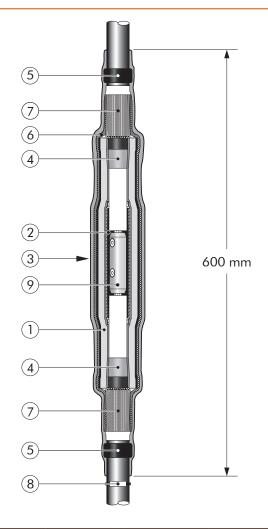
Design

Cold-shrinkable joint comprising:

- 1. Extruded triple layer EPDM rubber body.
- 2. Two layer plate with a semiconductive and a field control mastic layer.
- 3. Overall protective EPDM cover.
- 4. Field control mastic.
- 5. Water sealing mastic.
- 6. Copper stocking.
- 7. Self-adhesive copper tape.
- 8. Traceability tag.
- 9. Mechanical conductor connector.

Specifications and standards

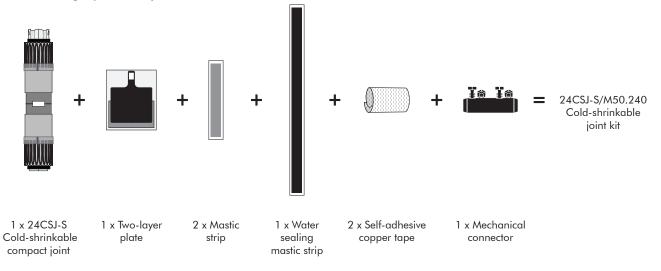
The cold-shrinkable 24CSJ-S joint meets the requirements of CENELEC HD 629.1.



Cold-shrinkable straight joint type	Voltage Um (kV)	Diameter over outer sheath (mm)	core ins	er over sulation m)	Conductor sizes for 24 kV (mm²) (for information only)		
туре	(KV)	max	min	max	min	max	
24CSJ-S1	24	48	18	36	35	300	
24CSJ-S/M50.240 24CSJ-S/M95.240	24 24	48 48	18 23	36 36	50 95	240 240	

The complete cold-shrinkable joint kit comprises the following components (The kit contents can be slightly different):

The kit also comprises an installation hook, adhesive tape, lubricant, wipers, gloves, template, white pencil and installation instructions.



Ordering instructions

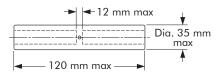
Select the part number corresponding to the cable core insulation diameter.

0.1.	Conductor sizes (mm²) (for information only) Diameter o						Diameter over	Diameter over	6 .			
Ordering part number	35	50	70	95		150			core insulation (mm)	outer sheath (mm)	Connector included	
24CSJ-S1				2	4CSJ-S	51			18 - 36	48 max	No	
24CSJ-S/M50.240				24CSJ	-S/M5	0.240			18 - 36	48 max	Yes	
24CSJ-S/M95.240					24CSJ	/S-M9	5.240		23 - 36	48 max	Yes	

Example:

The copper wire screened cable is 24 kV, 120 mm² stranded aluminium with a diameter over core insulation of 25.3 mm.

Order a 24CSJ-S/M95.240 cold-shrinkable joint kit.



All types of conductor connectors can be used. The conductor connectors must be within the dimensions specified.



For use with copper wire screened cables.
No earthing device is necessary.



For use with copper tape screened cables. Order: -/MT.



For use with fabric tape (graphite) screened cables. Order additional semi-conductive tape (type TSC).



For use with Alupe or C 33-226 cables. Please contact our representative.



For use with other cable types.
Please contact our representative.



Can be supplied as a stop joint Please contact our representative.





36CSJ SINGLE CORE STRAIGHT JOINT

Application

For jointing copper wire screened polymeric cable to be laid in air or directly buried. The product is fully screened and fully submersible.

Technical characteristics

All joint bodies are tested for AC withstand prior to leaving the factory.

Up to 36 kV

18/30 (36) kV 19/33 (36) kV

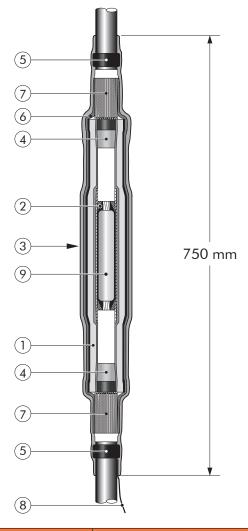
Design

Cold-shrinkable joint comprising:

- 1. Extruded triple layer EPDM rubber body.
- 2. Semi-conductive tape embedded in field control mastic.
- 3. Overall protective EPDM cover.
- 4. Field control mastic.
- 5. Water sealing mastic.
- 6. Copper stocking.
- 7. Self-adhesive copper tape.
- 8. Traceability tag.
- 9. Conductor connector (not included in the standard kit).

Specifications and standards

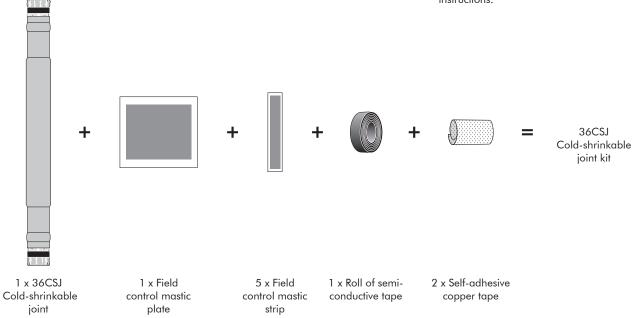
The cold-shrinkable 36CSJ joint meets the requirements of CENELEC HD 629.1.



Cold- shrinkable straight joint	Voltage Um (kV)	Diameter over outer sheath (mm)	core ins	Diameter over core insulation (mm)		Conductor sizes for 36 kV (mm²) (for information only)		
type	(KV)	max	min max		min	max		
36CSJ-2	36	48	23	36	50	240		

The complete cold-shrinkable joint kit comprises the following components:

The kit also comprises a pulling hook, adhesive tape, lubricant, wipers, gloves, template, white pencil and installation instructions.



Ordering instructions

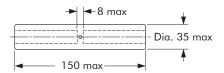
Select the part number corresponding to the cable core insulation diameter.

Ordering	Со	nductor	sizes (n	nm²) (foi	r inform	ation on	ıly)	Diameter over	Diameter over	
part number	50	70	95	120	150	185	240	core insulation (mm)	outer sheath (mm)	
36CSJ-2				36CSJ-2				23 - 36	48 max	

Example:

The copper wire screened cable is 36 kV, 150 mm² stranded aluminium with a diameter over core insulation of 32.1 mm.

Order a 36CSJ-2 coldshrinkable joint kit.



All types of conductor connectors can be used. The conductor connectors must be within the dimensions specified.



For use with copper tape screened cables. Order: -/MT.



For use with Alupe or C 33-226 cables. Please contact our representative.



For use with other cable types.
Please contact our representative.



For use with larger sections.
Please contact our representative.



Can be supplied as a stop joint Please contact our representative.



Can be supplied with all common types of conductor connectors.





36CSSM SINGLE CORE STRAIGHT JOINT

Application

For jointing copper wire screened polymeric cable to be laid in air or directly buried. The product is fully screened and fully submersible.

Technical characteristics

All joint bodies are tested for AC withstand prior to leaving the factory.

Up to 42 kV

18/30 (36) kV 19/33 (36) kV 20.8/36 (41.5) kV

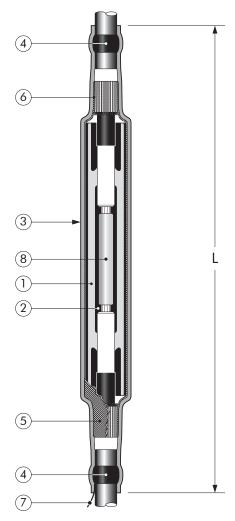
Design

Cold-shrinkable joint comprising:

- 1. Moulded silicone joint body.
- 2. Semi-conductive plate.
- 3. Overall protective cover.
- 4. Water sealing mastic.
- 5. Copper stocking or mesh.
- 6. Self-adhesive copper tape.
- 7. Traceability tag.
- 8. Conductor connector (not included in the standard kit).

Specifications and standards

The cold-shrinkable 36CSSM joint meets the requirements of CENELEC HD 629.1.



Cold-shrinkable straight joint type	Cover type	L (mm)	Voltage Um (kV)	Dia. over outer sheath (mm)	Dia. over core insulation (mm)		Conductor sizes for 36 kV (mm²) (for information only)		
Турс			(KV)	max	min	max	min	max	
36CSSM-2/CSC	Cold-shrinkable	750	42	48	25	40	50	240	
36CSSM-3/CSC	Cold-shrinkable	850	42	57	37	50	300	500	
36CSSM-3/HSS	Heat-shrinkable	850	42	75	37	60	300	800	

The complete cold-shrinkable joint kit comprises the following components:

copper tape

Ordering instructions

Cold-shrinkable

joint

Select the part number corresponding to the cable core insulation diameter.

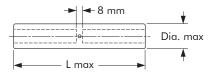
Ordering	Conductor sizes (mm²)											Dia. over	Dia. over	
part number	50	70	95	120	150	185	240	300	400	500	630	800	core insulation (mm)	outer sheath (mm)
36CSSM-2/CSC			360	SSM-	2/CSC								25 - 40	48 max
36CSSM-3/CSC								36C	SM-3	/CSC			37 - 50	57 max
36CSSM-3/HSS									36CS	SM-3	/HSS		37 - 60	75 max

Example:

The copper wire screened cable is 36 kV, 150 mm² stranded aluminium with a diameter over core insulation of 32.0 mm.

Order a 36CSSM-2/CSC coldshrinkable joint kit.

All types of conductor connectors can be used. The conductor connectors must be within the dimensions specified.



Joint type	L max (mm)	Dia. max (mm)
36CSSM-2	155	35
	240	
36CSSM-3	215 (if dia. over insulation >50 mm.)	60

The kit also comprises a pulling hook,

white pencil, gloves and installation

template, adhesive tape, lubricant, wipers,



For use with copper wire screened cables.
No earthing device is necessary.



Can be supplied for use with copper tape screened cables.



plate

Can be supplied for use with C 33-226 cables.



For use with other cable types.
Please contact our representative.



For use with larger sections.
Please contact our representative.



Can be supplied as a stop joint Please contact our representative.





TT-12CSJ THREE-CORE STRAIGHT JOINT

Up to 12 kV

Application

For jointing three-core polymeric cables to be directly buried. The product is fully screened and fully submersible.

Technical characteristics

- All joint bodies are tested for AC withstand prior to leaving the factory.
- All different types of armouring and screen connection systems are possible.
- Extra water sealing system available.

6/10 (12) kV 6.35/11 (12) kV

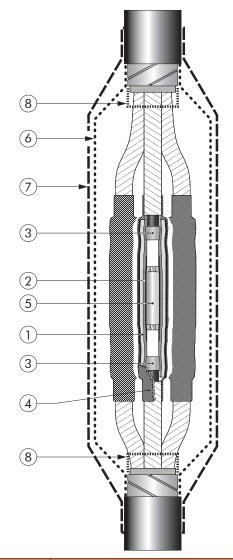
Design

The joint comprises:

- 1. Extruded double layer silicone body.
- 2. Field control mastic plate.
- 3. Field control mastic.
- 4. Copper stocking or mesh.
- 5. Conductor connector (not included in the standard kit).
- Screen and armour continuity (adapted to the specific needs).
- 7. Overall protective cover, can be:
 - heat-shrinkable or
 - poured resin or
 - resin injected tape.
- 8. Water sealing system (if required).

Specifications and standards

This joint meets the requirements of CENELEC HD 629.1.

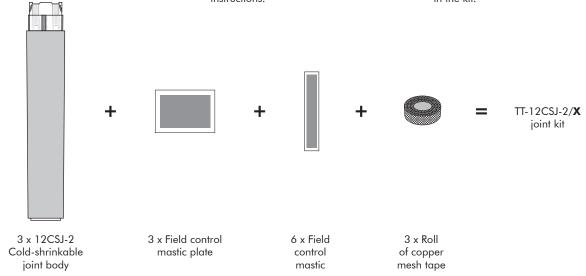


Cold-shrinkable straight joint	Voltage Um		ter over ation (mm)	Conductor sizes (mm²) (for information only)		
type	(kV)	min	max	min	max	
TT-12CSJ-2	12	17	33	70	300	

The complete cold-shrinkable joint kit comprises the following components:

The kit also comprises a pulling hook, adhesive tape, roll springs, water sealing mastic, lubricant, wipers and installation instructions.

Depending on the type of screen, the cable armour and the outer protection required, the necessary components will be included in the kit.



Ordering instructions

To order the three-core straight joint, specify TT-12CSJ-2 and add the code corresponding to the type of cover required.

Please indicate the required earth connection and provide the cable data sheet for screening and/or armour connection solution (see Enguiry sheet p. 26).

Ordering				ctor sizes					er over
part number			(for in	core insuic	ation (mm)				
pari nomber	70	70 95 120 150 185 240 300							max
TT-12CSJ-2/ X			TT	17	33				

Example:

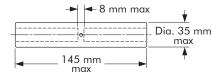
The three-core cable with individual copper tape screen is 12 kV, 3 x 150 mm² stranded aluminium, without armour (with a diameter over core insulation of 23.3 mm and over outer sheath 59.8 mm) and a tape injected resin cover is required.

Order a TT-12CSJ-2/TIR joint kit.

Table X

Cover type	Description
/HSS	The joint will be supplied with a heat-shrinkable cover
/TIR	The joint will be supplied with a taped injected resin cover
/PBR	The joint will be supplied with a poured resin box cover

All types of conductor connectors can be used. The conductor connectors must be within the dimensions specified. If the conductor connector does not meet these requirements, please contact our representative.





For use with other cable types.
Please contact our representative.



A special water sealing system is available. Please contact our representative.



Different armour connections are available. Please contact our representative.



Different types of screen continuity kits can be supplied.
Please contact our representative.



For transition from three core to single core XLPE cables. Please contact our representative.



Can be supplied as a stop joint Please contact our representative.





TT-24CSJ THREE CORE STRAIGHT JOINT

Application

For jointing three core polymeric cables to be directly buried. The product is fully screened and fully submersible.

Technical characteristics

 All joint bodies are tested for AC withstand prior to leaving the factory.

- All different types of armouring and screen connection systems are possible.
- Extra water sealing system available.

Up to 24 kV

6/10 (12) kV 6.35/11 (12) kV 8.7/15 (17.5) kV 12/20 (24) kV 12.7/22 (24) kV

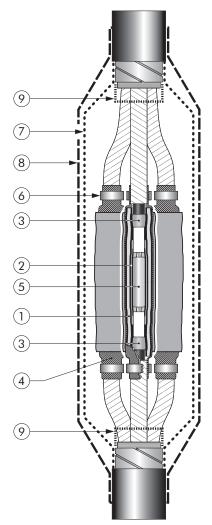
Design

The joint comprises:

- Extruded triple layer EPDM rubber body.
- Two layer plate with a semiconductive and a field control mastic layer.
- 3. Field control mastic.
- 4. Copper stocking or mesh.
- 5. Conductor connector (not included in the standard kit).
- 6. Roll springs.
- Screen and armour continuity (adapted to the specific needs).
- 8. Overall protective cover, can be:
 - heat-shrinkable or
 - poured resin or
 - resin injected tape.
- 9. Water sealing system (if required).

Specifications and standards

This joint meets the requirements of CENELEC HD 629.1.

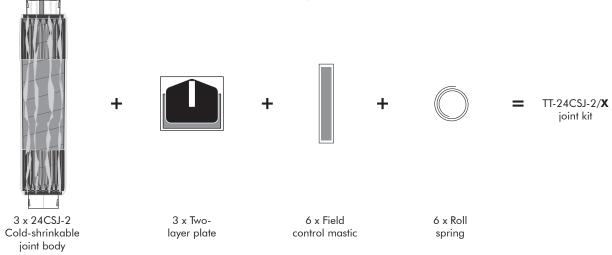


Cold-shrinkable	Voltage		ter over	Conductor sizes for 24 kV (mm²)		
straight joint	Um		ation (mm)	(for information only)		
type	(kV)	min	max	min	max	
TT-24CSJ-1	24	18	30	35	185	
TT-24CSJ-2	24	23	33	95	300	

The complete cold-shrinkable joint kit comprises the following components:

The kit also comprises a pulling hook, adhesive tape, roll springs, water sealing mastic, lubricant, wipers, gloves and installation instructions.

Depending on the type of the cable armour and the outer protection required, other components will be included in the kit.



Ordering instructions

Make sure cable outer sheath and core insulation diameters correspond to the range shown in the table below. Select the part number and add the code corresponding to the type of cover required. Please indicate the required earth connection and provide

the cable data sheet for screening and/or armour connection solution (see Enquiry sheet p. 26).

Ordering part number						es (mn on onl	Diameter over core insulation	Diameter over outer sheath			
pari nomber	35	50	70	95	120	150	185	240	300	(mm)	(mm)
TT-24CSJ-1/ X	TT-2			24CSJ-	24CSJ-1/X					18 - 30	80 max
TT-24CSJ-2/ X						TT-24C	SJ-2/X			23 - 33	80 max

Example:

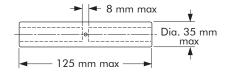
The three core cable with individual copper tape screen is 24 kV, 3 x 120 mm² stranded aluminium, without armour (with a diameter over core insulation of 26.6 mm and over outer sheath 67.4 mm) and a heat-shrinkable cover is required.

Order a TT-24CSJ-2/HSS joint kit.

Table X

Cover type	Description
/HSS	The joint will be supplied with a heat-shrinkable cover
/TIR	The joint will be supplied with a taped injected resin cover
/PBR	The joint will be supplied with a poured resin box cover

All types of conductor connectors can be used. The conductor connectors must be within the dimensions specified.





For use with other cable types.
Please contact our representative.



A special water sealing system is available. Please contact our representative.



Different armour connections are available. Please contact our representative.



Different types of screen continuity kits can be supplied.
Please contact our representative.



Can be supplied as a stop joint Please contact our representative.



Can be supplied with all common types of conductor connectors.





TS-12HTJ **TRANSITION JOINT**

Application

For jointing three-core paper cables to three single core polymeric cables. This hybrid transition joint combines coldshrinkable and heat-shrinkable technology. The heat-shrinkable technology is used for re-insulating and oil barrier purposes, the cold-shrinkable technology is used for the actual jointing of the three phases. This transition joint is fully screened and submersible.

Technical characteristics

• For use with belted and Höchstädter cable (individual screened), both draining and non-draining.

- All different kinds of armouring and screen connection systems are possible.
- A compact design with enhanced water vapour resistance due to a moisture barrier sleeve.

Up to 12 kV

6/10 (12) kV 6.35/11 (12) kV

Design

The joint comprises:

- 1. Extruded double layer silicone body.
- 2. Field control mastic plate.
- 3. Protective cover.
- 4. Field control mastic.
- 5. Water sealing system, including a barrier sleeve.
- 6. Copper stocking and mesh.
- 7. Conductor connector (not included in the standard
- 8. Heat-shrinkable break-out.
- 9. Heat-shrinkable semiconductive tubes.
- 10. Oil barrier tubes.
- 11. Trifurcating moisture barrier sleeve.

1100 mm

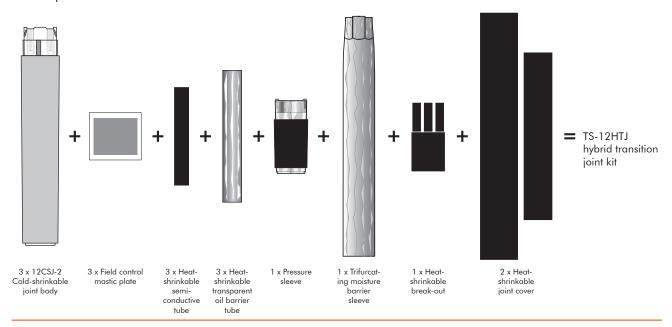
Specifications and standards

This transition joint meets the requirements of CENELEC HD 629.2.

Cold-shrinkable	D	ry insulated ca	ıble data	Pa	per insulated o	Conductor sizes			
transition joint		Dia. over	Dia. over core	Type	Dia. over	Dia. over	(for information only)		
type	Туре	outer sheath	insulation	Туре	outer sheath	core insulation	min	max	
TS-12HTJ	1-core	46 mm max	17 mm min	3-core	65 mm max	16 mm min	50 mm ²	300 mm ²	

The complete transition joint kit comprises the following components:

The kit also comprises a pulling hook, roll springs, copper flexible braid, connectors for screen connection, semi-conductive tape, field control mastic, adhesive tape, water sealing mastic, lubricant, wipers, gloves and installation instructions.



Ordering instructions

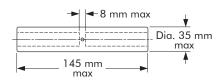
Select the part number and verify the cable dimensions.

Please specify detailed cable information (type of screen and armour - see Enquiry sheet p. 26).

Ordering part number			Diameter over core insulation								
part number	70	95	120	150	185	240	300	(mm)			
TS-12HTJ			17 - 33								

Example:

The three core belted cable is 12 kV, 3 x 150 mm², nondraining, without armour and must be jointed to three single core 12 kV, 150 mm² XLPE cables with a copper wire screen (with a diameter over core insulation of 22.2 mm). Order a TS-12HTJ transition joint kit.



All types of conductor connectors can be used. The conductor connectors must be within the dimensions specified.

An oil stop is mandatory for all types of conductor connectors.



For use with copper wire screened cables. No earthing device is necessary.



When jointing cables of different sizes, please contact our representative.



Different armour connections are available. Please contact our representative.



Can be supplied with all common types of conductor connectors.



Different types of screen continuity kits can be supplied. Please contact our representative.



Resin injected and cast resin covers available. Please contact our representative.





a Nexans company

TS-24HTJ TRANSITION JOINT

Application

For jointing three-core paper cables to three single core polymeric cables. This hybrid transition joint combines cold-shrinkable and heat-shrinkable technology. The heat-shrinkable technology is used for re-insulating and oil barrier purposes, the cold-shrinkable technology is used for the actual jointing of the three phases. This transition joint is fully screened and submersible.

Technical characteristics

 For use with belted and Höchstädter cable (individual screened), both draining and non-draining.

 All different kinds of armouring and screen connection systems are possible.

 A compact design with enhanced water vapour resistance due to a moisture barrier sleeve. Up to 24 kV

6/10 (12) kV 6.35/11 (12) kV 8.7/15 (17.5) kV 12/20 (24) kV 12.7/22 (24) kV

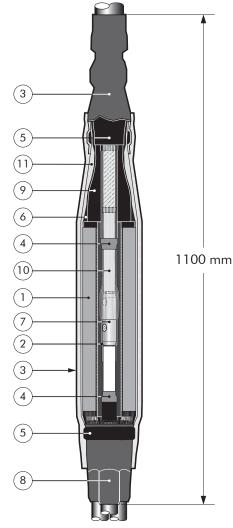
Design

The joint comprises:

- Extruded triple layer EPDM rubber body.
- 2. Two layer plate with a semi-conductive and a field control mastic layer.
- 3. Protective cover.
- 4. Field control mastic.
- 5. Water sealing system, including a barrier sleeve.
- 6. Copper stocking and mesh.
- Conductor connector (not included in the standard kit).
- 8. Heat-shrinkable break-out.
- 9. Heat-shrinkable semiconductive tubes.
- 10. Oil barrier tubes.
- 11. Trifurcating moisture barrier sleeve.

Specifications and standards

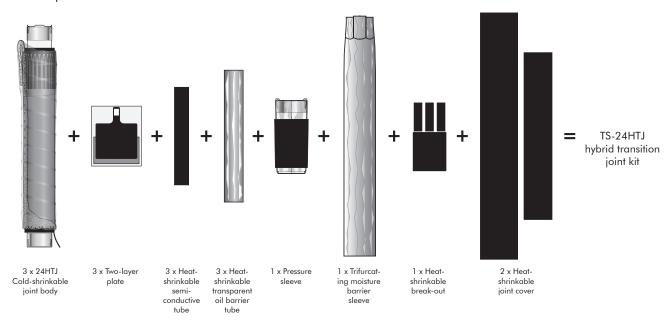
This transition joint meets the requirements of CENELEC HD 629.2.



Cold-shrinkable	D	ry insulated ca	ble data	Pal	per insulated c	able data	Conductor sizes (for information only)		
transition joint	Type	Dia. over	Dia. over	Type	Dia. over	Dia. over			
type	Туре	outer sheath	heath insulation		outer sheath	core insulation	min	max	
TS-24HTJ-1	1-core	46 mm max	18 mm min	3-core	65 mm max	15 mm min	350 mm^2	1850 mm ²	
TS-24HTJ-2	1-core	46 mm max	23 mm min	3-core	65 mm max	15 mm min	500 mm ²	3000 mm ²	

The complete transition joint kit comprises the following components:

The kit also comprises a pulling hook, roll springs, copper flexible braids, field control mastic, adhesive tape, water sealing mastic, lubricant, wipers, gloves and installation instructions.



Ordering instructions

Select the part number corresponding to the viscosity of the impregnated compound and verify the cable dimensions.

Please specify detailed cable information (type of screen and armour, if any - see Enquiry sheet p. 26).

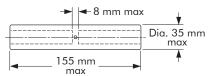
Ore	Ordering Conductor sizes (mm²)									Dry insul	ated cable	Paper insulated cable (for information only)	
part	number (for paper insulated cables) 35 50 70 95 120 150 185 240						300	Dia. over outer sheath (mm)	Dia. over core insulation (mm)	Dia. over paper insulation (mm)			
		ათ	50	70	95	120	150	100	240	300	sneam (mm)	insulation (mm)	msoranon (mm)
TS-2	24HTJ-1	TS-24HTJ-1					46 max	18 min	15 min				
TS-2	24HTJ-2					TS-24	HTJ-2	2			46 max	23 min	15 min

Example:

The three core individual screened, lead sheathed paper cable is 24 kV, 3 x 120 mm², non-draining type and with armour. It must be jointed to three single core 24 kV, 120 mm² XLPE cables with

a copper wire screen (with a diameter over core insulation of 25.3 mm).

Order a TS-24HTJ transition joint kit.



All types of conductor connectors can be used. The conductor connectors must be within the dimensions specified.

An oil stop is mandatory for all types of conductor connectors.



For use with other cable types.
Please contact our representative.



Can be supplied with all common types of conductor connectors



Different armour connections are available. Please contact our representative.



For use with individual lead sheathed cables: order -/3Pb



Different types of screen continuity kits can be supplied. Please contact our representative.



Resin injected and cast resin covers available. Please contact our representative.





-/STOP STOP JOINTS

Application

For insulating and sealing live ends of polymeric cable to be laid in air or directly buried. The product is fully screened and fully submersible.

Technical characteristics

All joint housings are tested for AC withstand prior to leaving the factory.

Up to 36 kV

6/10 (12) kV 6.35/11 (12) kV 8.7/15 (17.5) kV 12/20 (24) kV 12.7/22 (24) kV 18/30 (36) kV 19/33 (36) kV

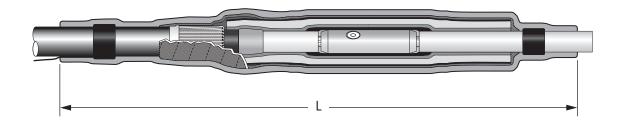
1 12CSJ/STOP Cold-shrinkable stop joint

The design of this product is based on the 12CSJ straight joint.

The kit contains everything you need for the installation of one phase.

| Ordering instructions

Order a 12CSJ-2/STOP stop joint kit.



Cold- shrinkable stop joint	L (mm)	Voltage Um (kV)	Diameter over outer sheath (mm)	Diameter over core insulation (mm)		Conductor sizes (mm²) (for information only)	
type		(KV)	max	min	max	min	max
12CSJ-2/STOP	550	12	46	17	33	70	300

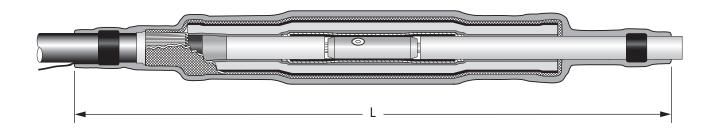
24CSJ/STOP Cold-shrinkable stop joint

The design of this product is based on the 24CSJ straight joint.

The kit contains everything you need for the installation of one phase.

I Ordering instructions

Select the part number corresponding to the cable core insulation diameter.



Cold- shrinkable straight joint	L (mm)	Voltage Um (kV)	Diameter over outer sheath (mm)	Diameter over core insulation (mm)		Conductor sizes for 24 kV (mm²) (for information only)	
type		(10.7)	max	min	max	min	max
24CSJ-1/STOP	750	24	46	18	30	35	185
24CSJ-2/STOP	750	24	46	23	33	95	300
24CSJ-3/STOP	850	24	57	30	54	240	630

I 36CSSM/STOP Cold-shrinkable stop joint

The design of this product is based on the 36CSSM straight joint. The kit contains everything you need for the installation of one phase.

Ordering instructions

Select the part number corresponding to the cable core insulation diameter.



Cold-shrinkable straight joint type	Cover type	L (mm)	Voltage Um (kV)	Dia. over core insulation (mm)		Dia. over outer sheath (mm)	Conductor sizes for 36 kV (mm²) (for information only)	
туре				min	max	max	min	max
36CSSM-2/CSC/STOP	Cold-shrinkable	750	42	27	40	48	50	240
36CSSM-3/CSC/STOP	Cold-shrinkable	850	42	37	50	57	300	500
36CSSM-3/HSS/STOP	Heat-shrinkable	850	42	37	60	75	300	800





ENQUIRY SHEET

Your company details: **Nexans Network Solutions N.V. Div. Euromold** Company: Address: Zuid III - Industrielaan 12 B-9320 EREMBODEGEM-AALST - BELGIUM Tel.: Tel.: +32 (0)53 850 220 Fax: +32 (0)53 850 291 E-Mail: sales.euromold@nexans.com E-Mail: Cable Data 1. Cable type: ☐ Single core ☐ Three core 2. System voltage (kV): 3.6/6 (7.2) 20.8/36 (42) 12/20 (24) 6/10 (12) 12.7/22 (24) 6.35/11 (12) 18/30 (36) 8.7/15 (17.5) **1**9/33 (36) **2**50 3. System current (A): 630 1250 400 Single core Three core 4. Cable description: ☐ Cu $mm^2 \ (16 - 25 - 35 - 50 - 70 - 95 - 120 - 150 - 185 - 240 - 300 - 400 - 500 - 630 - 800 - 1000 \ \mathsf{mm}^2)$ Conductor cross section: ☐ XLPE ☐ EPR ■ Paper ② Core insulation: - diameter: 3 Semi-conductive screen: - type: Bonded Easy strip ☐ Fabric tape - diameter (Optional): mm 4 Metal screen type: ☐ Cu ■ Wire screen ☐ No ⑤ Armour type: 6 Outer sheath diameter: Please fax to: +32 (0)53 850 291

Additional catalogue information on power cable accessories is available by contacting us at the address below:

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