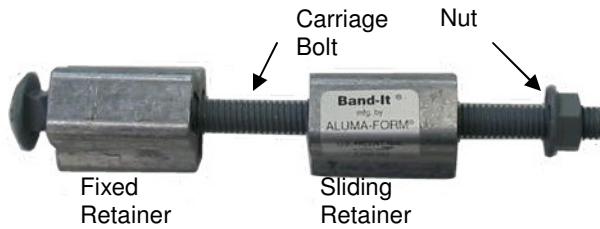


# Installation Instructions



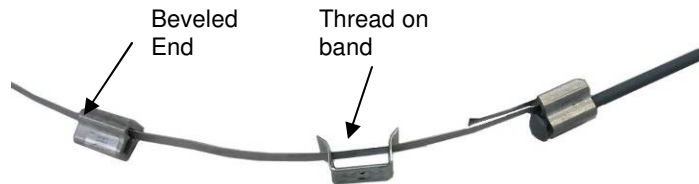
**BAND-IT**<sup>®</sup>  
THE CLAMPING EXPERTS  
IDEX CORPORATION

D50089/99 D50489/99  
Bolted Band Retainer



1. Mark the band at least 4-6 inches from the end and fold the band at the mark. Strike the band at the bend to create a sharp radius to allow fixed retainer to lock into place. Slide band into fixed retainer so that band will fold under retainer when installed (see #5)

2. Band must be adjusted to fit pole. Measure distance from edge of fixed retainer and mark the band. Additional length must be allowed for any equipment placed under band. Calculate additional length required and mark band. Cut the band at least 4-6 inches beyond this mark



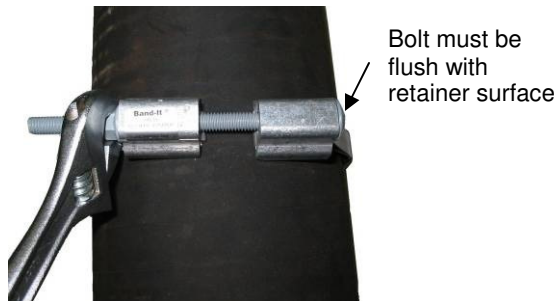
3. Slotted equipment must be threaded on the band at this stage. Remove nut and sliding retainer from carriage bolt. Thread equipment on band and thread the sliding retainer on band with the beveled end of the retainer facing the open end of band.

4. Bend the band at the second mark so that the 4-6 inches of excess will be inside the band after installation. (See step 5.) Strike the bend in the band to create a sharp radius, allowing the retainer to lock in place.



5. Make a 90 degree bend at the base of each retainer. This will allow retainers and carriage bolt to properly align.

6. Place assembly around pole at mounting height. At this stage, any equipment that does not require threading should be hung on band.



7. Insert the carriage bolt into the sliding retainer. Make sure the carriage bolt locks into place on the fixed retainer. Install a washer (not provided) if required. Install the nut and tighten until equipment is secure and all slack has been removed from band.

8. Completed installation.

