

# Installation Instructions



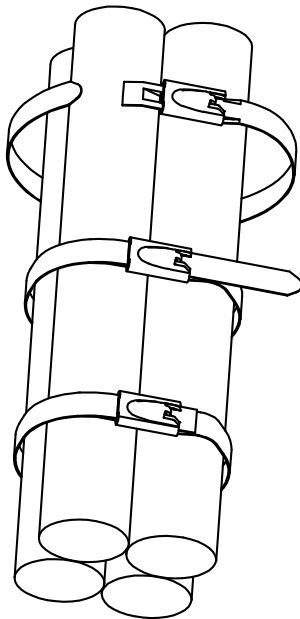
## Ball-Lok Ties

**Warning:** Always wear safety glasses when operating hand tool.

**Maximum Operating Temperature:** Epoxy coated ties = 300 °F (149 °C)  
Uncoated ties = 572 °F (300 °C)

**Minimum Loop Tensile Strength:**

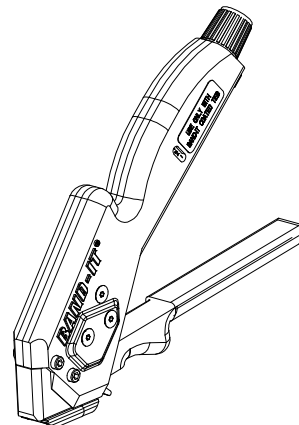
100 lbs. (445N)	3/16" (4.6mm) Epoxy coated ties
100 lbs. (445N)	3/16" (4.6mm) Uncoated ties
120 lbs. (534N)	5/16" (7.9mm) Epoxy coated ties
250 lbs. (1113N)	5/16" (7.9mm) Uncoated ties



1. Wrap Ball-Lok Tie around Object.
2. Tighten clamp either by hand or with the K920 Application Tool.  
(K920 tool will cut off clamp tail automatically.)
3. Cut off clamp tail when tightening clamps by hand.  
(Optional)

**K920 Tool Tension Settings:**

All 3/16" (4.6 mm) ties: 0-4  
All 5/16" (7.9 mm) ties: 0-6



K920 Application Tool



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www.cablejoints.co.uk  
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BAND-IT-IDEX, Inc.  
A Unit of IDEX Corporation  
4799 Dahlia Street  
Denver, CO 80216-3070 USA  
P: 1-800-525-0758  
F: 1-800-624-3925

[www.BAND-IT-IDEX.com](http://www.BAND-IT-IDEX.com)