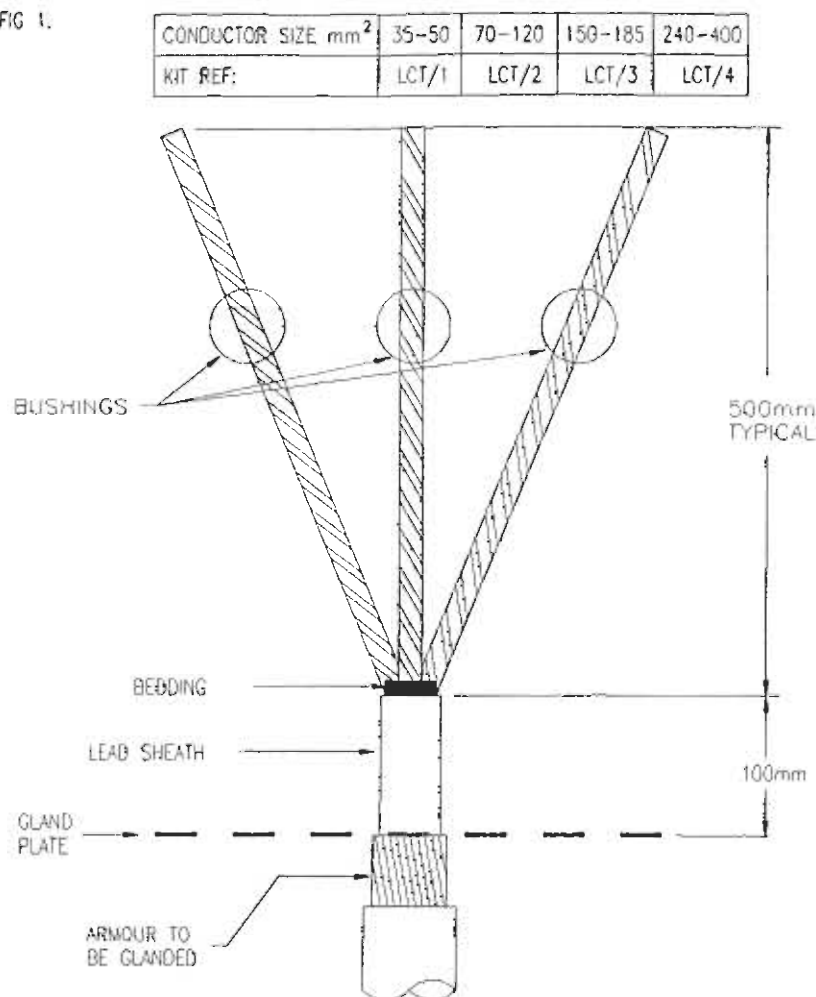


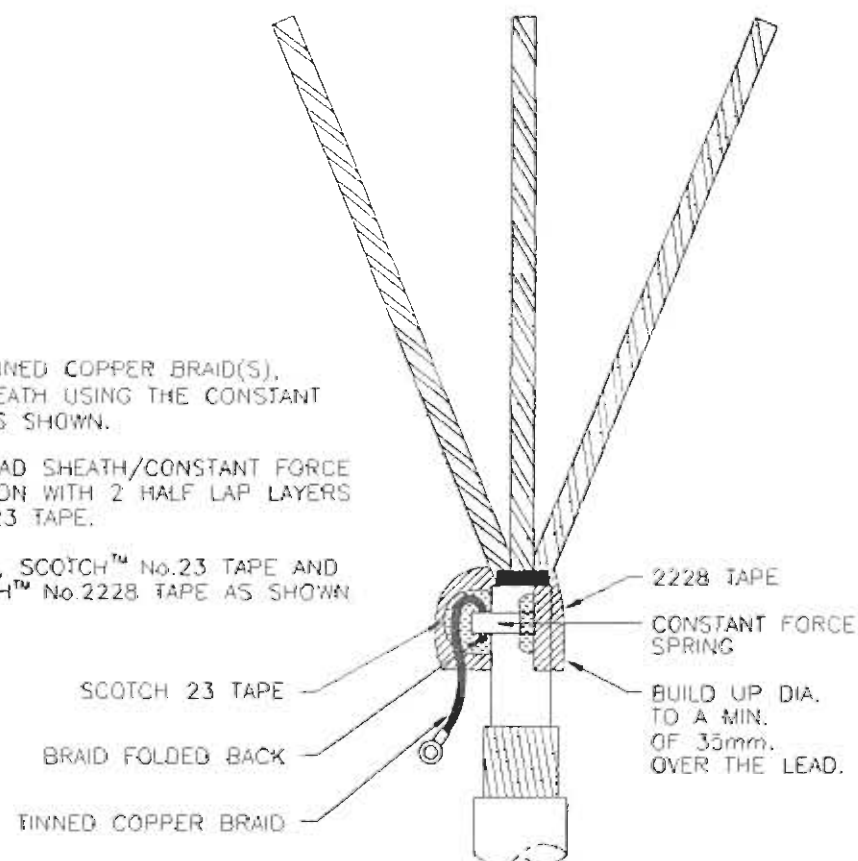
FIG 1.



- 1.1 REMOVE OVERSHEATH AND ARMOUR ACCORDING TO THE CABLE BOX DIMENSIONS TO ENABLE GLANDING OF ARMOUR WIRES AT CABLE BOX ENTRY.
- 1.2 TRAIN THE CABLE THROUGH THE CABLE ENTRY INTO ITS FINAL POSITION AND IT EXTENDS BEYOND THE BUSHINGS.
(IF POSSIBLE LOWER GLAND PLATE TO ENABLE EASIER INSTALLATION).

FIG 2.

- 2.1 CONNECT THE TINNED COPPER BRAID(S), TO THE LEAD SHEATH USING THE CONSTANT FORCE SPRING AS SHOWN.
- 2.2 OVERTAPE THE LEAD SHEATH/CONSTANT FORCE SPRING CONNECTION WITH 2 HALF LAP LAYERS OF SCOTCHTM No.23 TAPE.
- 2.3 OVERTAPE SPRING, SCOTCHTM No.23 TAPE AND LEAD WITH SCOTCHTM No.2228 TAPE AS SHOWN



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COLD SHRINK TERMINATIONS
UP TO 3.3kV.
FOR 3 CORE PILC OR XLPE
LEAD SHEATHED CABLES
35mm² TO 400mm²

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FIG 3.

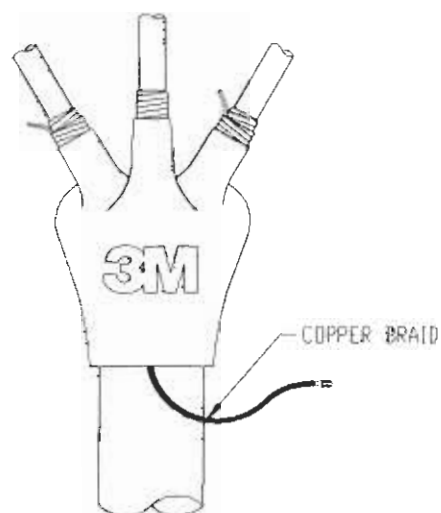
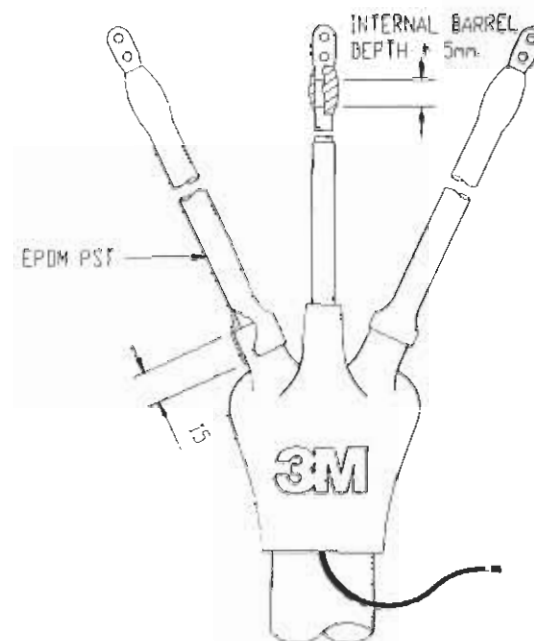


FIG 4.



- 3.1 SLIDE THE 3 FINGER CRUTCH GLOVE OVER THE THREE CORES.
- 3.2 SHRINK DOWN THE BASE OF THE GLOVE, TAKING CARE NOT TO SNAG THE BRAID(S) AND VM TAPE SEAL.
- 3.3 SHRINK DOWN THE THREE CORE TURRETS.

- 4.1 REMOVE PRIMARY INSULATION FOR A DISTANCE OF THE INTERNAL DEPTH OF THE LUG PLUS 5mm.
- 4.2 CHECK THAT THE LONG PST TUBES WILL PASS OVER THE LUG.
- 4.3 ATTACH THE LUGS, ROUND THE EDGES AND REMOVE ALL RESIDUE OF THE FILLINGS.
- 4.4 STARTING AT THE TOP OF THE PRIMARY INSULATION, (WRAP SCOTCH™ No. 23 TAPES) FILLING IN ANY GAP BETWEEN INSULATION AND THE LUG, FINISHING ON THE BARREL OF THE LUG.
- 4.5 SHRINK DOWN A LONG EPDM PST OVERLAPPING THE CABLE SEAL TURRET BY 15mm. TRIM OFF EXCESS PST ON THE BARREL OF THE LUG, REPEAT FOR EACH CORE.

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